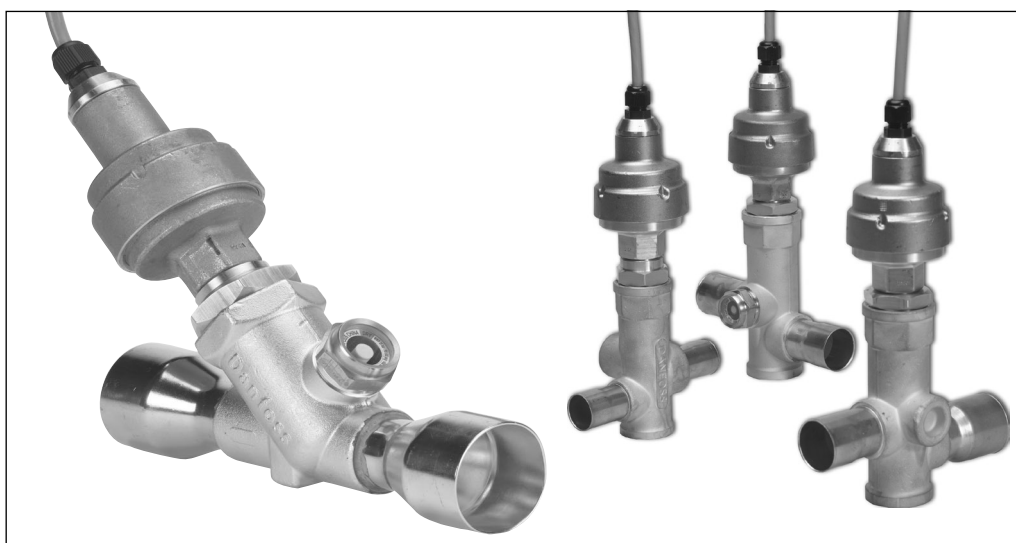


Electrically operated expansion valves, type ETS

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Introduction



ETS is a series of electrically operated expansion valves for precise liquid injection in evaporators for air conditioning and refrigeration applications.

The valve piston and linear positioning design is fully balanced, providing bi-flow feature as well as solenoid tight shut-off function in both flow directions.

The ETS needs a current or voltage driver as partner to be operated.

EKC316 from Danfoss and EVD 200/300 from Carel are examples of qualified partners.

The ETS design is being registered. The pending reference number is 200530003728.1.

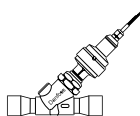
Features

- Precise positioning for optimal control of liquid injection.
- ETS 50 and 100 are designed for HFC/HCFC conditions including R410A, providing 45.5 bar (659.9 psig) working pressure.
ETS 250 and 400 are designed for HFC/HCFC conditions, providing 34 bar (493 psig) working pressure.
- Balanced design providing bi-flow operation as well as solenoid tight shut-off function in both flow directions at MOPD 33 bar (478.6 psig).
- ETS 50 and 100 have bi-metal connections providing "waterless brazing", improved process and productivity.
- ETS 250 and 400 are both designed with built-in sight glass.
A built-in sight glass is an option for ETS 50 and 100.
- Cable connectors on request.
- For manual operation and service of ETS valves an AST-g service driver is available. For further information please contact Danfoss (Commercial Refrigeration & Air Conditioning Controls).

Technical data



Parameter	ETS 50B / ETS 100B
Compatibility	HFC, HCFC
CE marking	Yes
MOPD	33 bar (478.6 psi)
Max. working pressure (PS/MWP)	45.5 bar (659.9 psi)
Refrigerant temperature range	-40°C to 10°C (-40°F to 50°F)
Ambient temperature	-40°C to 60°C (-40°F to 140°F)
Total stroke	13 mm / 16 mm (0.5 in. / 0.6 in.)
Motor enclosure	IP 67



Parameter	ETS 250 / ETS 400
Compatibility	HFC, HCFC
CE marking	Yes
MOPD	33 bar (478.6 psi)
Max. working pressure (PS/MWP)	34 bar (493 psi)
Refrigerant temperature range	-40°C to 10°C (-40°F to 50°F)
Ambient temperature	-40°C to 60°C (-40°F to 140°F)
Total stroke	17.2 mm (0.68 in.)
Motor enclosure	IP 67

Electrical data

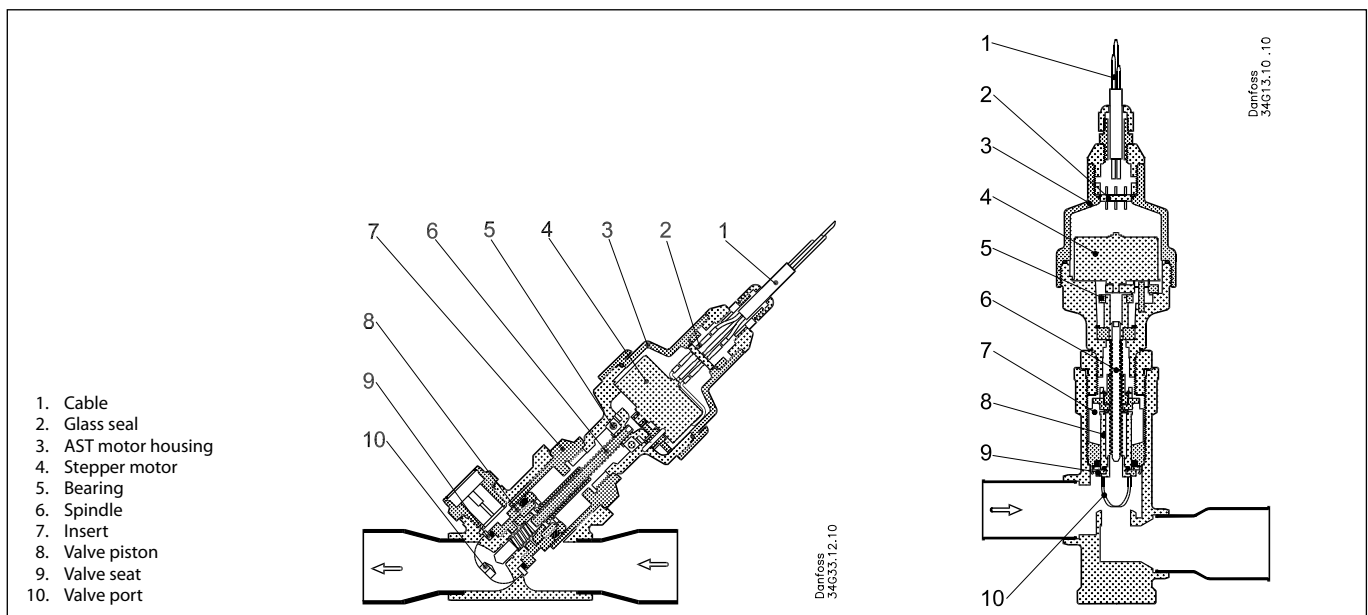
Parameter	ETS 50-400
Stepper motor type	Bi-polar - permanent magnet
Step mode	2 phase full step
Phase resistance	52Ω ±10%
Phase inductance	85 mH
Holding current	Depends on application. Full current allowed (100% duty cycle)
Step angle	7.5° (motor), 0.9° (lead screw), Gearing ration 8.5:1. (38/13):1
Nominal voltage	(Constant voltage drive) 12 V dc -4% +15%, 150 steps/sec.
Phase current	(Using chopper drive) 100 mA RMS -4% +15%,
Max. total power	Voltage / current drive: 5.5 / 1.3 W (UL: NEC class 2)
Step rate	150 steps/sec. (constant voltage drive) 0-300 steps/sec. 300 recommended (chopper current drive)
Total steps	ETS 50: 2625 [+160 / -0] steps ETS 100: 3530 [+160 / -0] steps ETS 250 and 400: 3810 [+160 / -0] steps
Full travel time	ETS 50: 17 / 8.5 sec. (voltage / current) ETS 100: 23 / 11.5 sec. (voltage / current) ETS 250 and 400: 25.4 / 12.7 sec. (voltage / current)
Lifting height	ETS 50: 13 mm (0.5 in.) ETS 100: 16 mm (0.6 in.) ETS 250-400: 17.2 mm (0.7 in.)
Reference position	Overdriving against the full close position
Electrical connection	4 wire 0.5 mm ² (0.02 in ²), 2 m (6.5 ft) long cable

Stepper motor switch sequence:

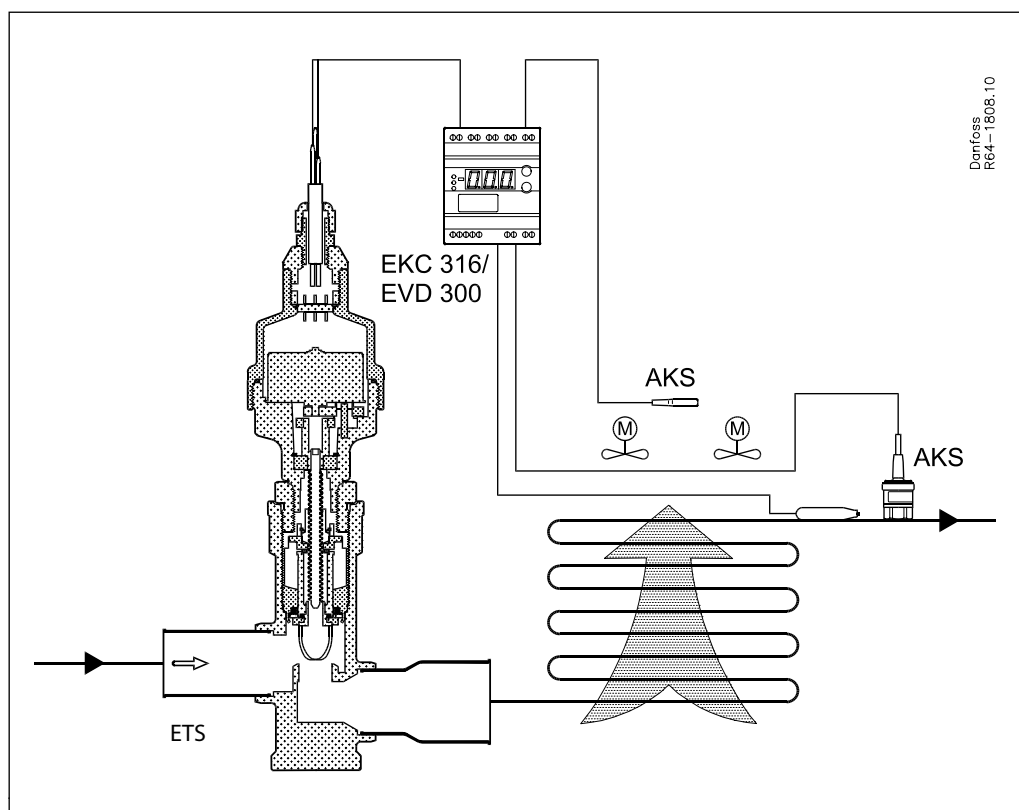
	STEP	Coil I		Coil II		
		Red	Green	White	Black	
↑ CLOSING ↑	1	+	-	+	-	↓ OPENING ↓
	2	+	-	-	+	
	3	-	+	-	+	
	4	-	+	+	-	
	1	+	-	+	-	

Design

Valve / Actuator type ETS / AST-g



Valve operation



The ETS valves operate modulating by electronically controlled activation of the AST stepper motor. The motor is a type 2-phase bi-polar, which stays in position, unless power pulses from a driver initiate the two discrete sets of motor stator windings for rotation in either directions.

The direction depends on the phase relationship of the power pulses, which number again is decisive for the travel.

The motor is operating the spindle, which rotating movements are transformed into linear motion by the transmission in the cage assembly.

The AST motor housing has a glass sealed 2 m (6.5 feet) cable connection as standard, which can be customized in length and plug/socket combinations.

The valve cone is V-port respectively exponential, combining the best performance qualities at part load conditions as well as providing a 0-resistance maximum capacity.

The cage and orifice design is fully power balanced, giving identical bi-flow performance capabilities and nearby identical maximum capacities.

The port design includes a shut-off function with "solenoid" tightness in both flow directions. Closed position is also the mechanical stop acting as reference point to reset the controller. By overdriving permanently while closed induces that the reference number in steps always is correct.

Operating the ETS series requires a controller with either 12 V dc voltage drive (5.5 W) or using chopper drive (100 mA RMS).

Danfoss EKC316A and Carel EVD200/300 are examples of qualified controllers.

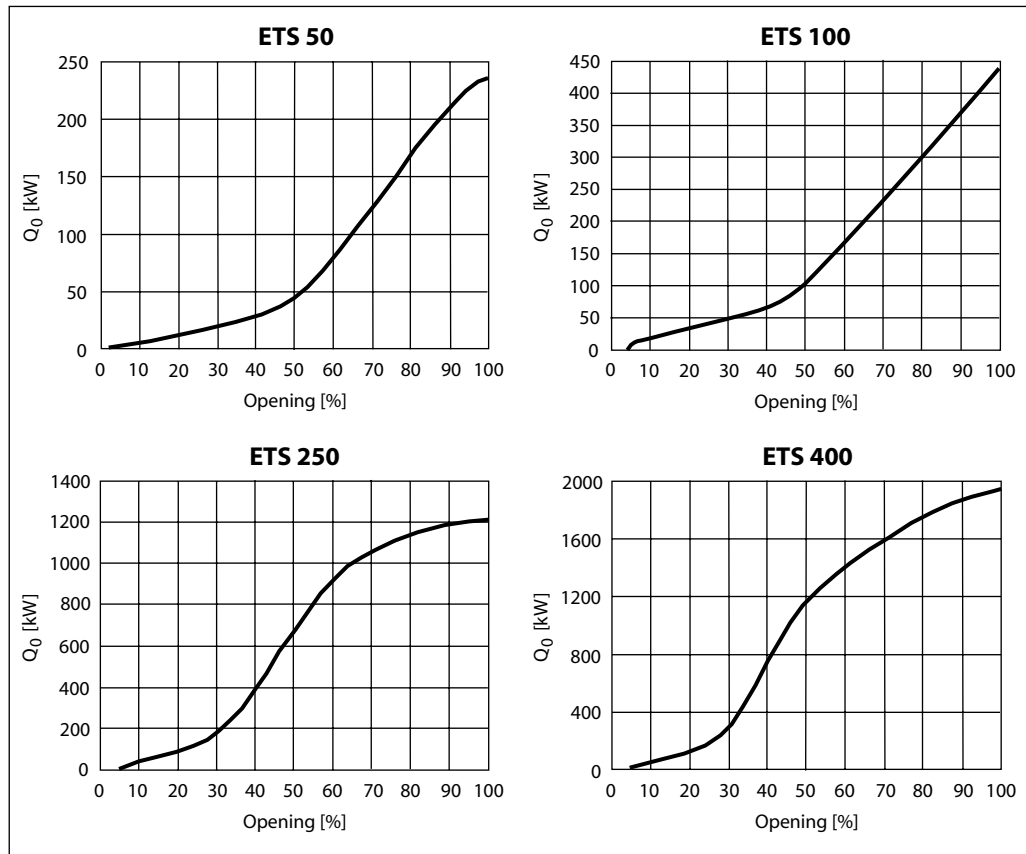
Note:
Cable length between driver and actuator exceeding 10m (30 feet) can set off self-induction with reduction in the transmitted power and irregularity in the sequences as consequence.

This may result in loss of steps now and again or more permanent inadequate power supply to the step motor.

The driver circuit as well as the cable specifications are part of this interference.

Please contact Danfoss for further information and possible countermeasures.

Valve operation (Cont.)



Capacity based on:

- R407C
- $T_e = 5^\circ\text{C} (41^\circ\text{F})$
- $T_c = 32^\circ\text{C} (89.6^\circ\text{F})$
- $T_1 = 28^\circ\text{C} (82.4^\circ\text{F})$

Sizing

Correction for subcooling Δt_{sub}
 The evaporator capacity used must be corrected if subcooling deviates from 4K (7.2°F). The corrected capacity can be obtained by dividing the evaporator capacity by the correction factor given below.

Note:
 Insufficient subcooling can produce flash gas.

Correction factor	Δt_{sub}									
	4 K	10 K	15 K	20 K	25 K	30 K	35 K	40 K	45 K	50 K
	7.2°F	18°F	27°F	36°F	45°F	54°F	63°F	72°F	81°F	90°F
R22	1.00	1.06	1.11	1.15	1.20	1.25	1.30	1.35	1.39	1.44
R410A	1.00	1.08	1.15	1.21	1.27	1.33	1.39	1.45	1.50	1.56
R407C	1.00	1.08	1.14	1.21	1.27	1.33	1.39	1.45	1.51	1.57
R134a	1.00	1.08	1.13	1.19	1.25	1.31	1.37	1.42	1.48	1.54
R404A / R507	1.00	1.10	1.20	1.29	1.37	1.46	1.54	1.63	1.70	1.78

Example:

- Refrigerant: R410A
- Evaporating temperature:
 $t_e = +10^\circ\text{C} (50^\circ\text{F})$
 $p_e = 9.8 \text{ bar} (142 \text{ psig})$
- Condensing temperature:
 $t_c = 40^\circ\text{C} (104^\circ\text{F})$
 $p_c = 23 \text{ bar} (330 \text{ psig})$
- Pressure drop in valve:
 $\Delta p = 23 - 9.8 = 13.2 \text{ bar} (192 \text{ psig})$
- Subcooling: $\Delta t_{sub} = 15 \text{ K} (27^\circ\text{F})$
- Evaporator capacity: 500 kW (143 TR)
- Correction value from table: 1.15

The corrected evaporator capacity thus becomes
 $500 : 1.15 = 435 \text{ kW} (124 \text{ TR})$

As the ETS series has a wide capacity area from the table values down to 10% of these, the sizing is not critical.

Under the given circumstances ETS 100B can operate between 496 kW (142 TR) and 56 kW (14 TR).

Bi-flow capacities (opposite of normal flow direction) are the same for ETS 50B, whereas ETS 100B has 10% less from normal flow direction.

Ordering
Valve incl. actuator
Industrial pack

Type	Rated capacity ¹⁾										Connection [in]			Connection [mm]		
	R410A		R407C		R22		R134a		R404A		ODF × ODF	Industrial pack	Code no. Industrial pack	ODF × ODF	Industrial pack	Code no. Industrial pack
	kW	TR	kW	TR	kW	TR	kW	TR	kW	TR						
ETS 50B	262.3	75.7	240.5	69.1	215	62	170	48.9	161.4	46.3	$\frac{7}{8} \times \frac{7}{8}$	9 pcs.	034G1000	22 × 22	9 pcs.	034G1050
											$\frac{7}{8} \times 1\frac{1}{8}$	9 pcs.	034G1001	22 × 28	9 pcs.	034G1051
											$\frac{7}{8} \times 1\frac{3}{8}$	9 pcs.	034G1002	22 × 35	9 pcs.	034G1052
											$1\frac{1}{8} \times 1\frac{1}{8}$	9 pcs.	034G1003	28 × 28	9 pcs.	034G1053
											$1\frac{1}{8} \times 1\frac{3}{8}$	9 pcs.	034G1004	28 × 35	9 pcs.	034G1054
ETS 100B	488.4	140.9	447.8	128.7	400.4	115.4	316.5	91.2	300.5	86.6	$1\frac{1}{8} \times 1\frac{1}{8}$	9 pcs.	034G0000	28 × 28	9 pcs.	034G0050
											$1\frac{1}{8} \times 1\frac{3}{8}$	9 pcs.	034G0001	28 × 35	9 pcs.	034G0051
											$1\frac{1}{8} \times 1\frac{5}{8}$	9 pcs.	034G0002	28 × 42	9 pcs.	034G0052
											$1\frac{3}{8} \times 1\frac{3}{8}$	9 pcs.	034G0003	35 × 35	9 pcs.	034G0053
											$1\frac{3}{8} \times 1\frac{5}{8}$	9 pcs.	034G0004	35 × 42	9 pcs.	034G0054
$1\frac{5}{8} \times 1\frac{5}{8}$	9 pcs.	034G0005	42 × 42	9 pcs.	034G0055											

Valve incl. actuator and sight glass
Single pack


Type	Rated capacity ¹⁾										Connection		
	R410A		R407C		R22		R134a		R404A		ODF × ODF [in.]	ODF × ODF [mm]	Code no. Single pack
	kW	TR	kW	TR	kW	TR	kW	TR	kW	TR			
ETS 50B ²⁾	262.3	75.7	240.5	69.1	215	62	170	48.9	161.4	46.3	$\frac{7}{8} \times \frac{7}{8}$	22 × 22	034G1008
ETS 100B	488.4	140.9	447.8	128.7	400.4	115.4	316.5	91.2	300.5	86.6	$\frac{7}{8} \times 1\frac{1}{8}$	22 × 28	034G1005
											$1\frac{1}{8} \times 1\frac{1}{8}$	28 × 28	034G1006
											$1\frac{1}{8} \times 1\frac{3}{8}$	28 × 28	034G0007
ETS 250	-	-	1212	349	1106	319	874	252	828	239	$1\frac{3}{8} \times 1\frac{3}{8}$	35 × 35	034G0008
											$1\frac{1}{8} \times 1\frac{5}{8}$	28 × 28	034G2000
											$1\frac{3}{8} \times 1\frac{5}{8}$	35 × 35	034G2001
ETS 400	-	-	1933	556	1764	509	1394	402	1320	381	$1\frac{5}{8} \times 1\frac{5}{8}$	35 × 35	034G2002
											$2\frac{1}{8} \times 2\frac{1}{8}$	54 × 54	034G3000
													034G3001

¹⁾ The Rated capacity is based on:

 Evaporating temperature t_e : 5°C (40°F)
 Liquid temperature t_l : 28°C (82°F)
 Condensing temperature t_c : 32°C (90°F)
 Full stroke opening.

²⁾ ETS 25B is available upon request. Please contact Danfoss.

Note: ETS 25B is half capacity of ETS 50B.

Technical data - SGH sight glass for HFC refrigerants

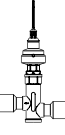
	Moisture content ppm = parts per million					
	25°C			52°C		
	Green/dry	Intermed. color	Yellow/wet	Green/dry	Intermed. color	Yellow/wet
R410A	< 20	20 - 165	> 165	< 60	60 - 500	> 500
R407C	< 11	11 - 89	> 89	< 18	18 - 146	> 146
R22	< 10	10 - 80	> 80	< 16	16 - 129	> 129
R134a	< 8	8 - 66	> 66	< 12	12 - 95	> 95
R404A	< 5	5 - 45	> 45	< 8	8 - 65	> 65

For further information please see the SG technical leaflet.

Capacities

Range -40°C to +10°C

SI units

	t _e [°C]	Rated capacity [kW]															
		ETS 50B								ETS 100B							
		Pressure drop Δp [bar]															
		2	4	6	8	10	12	14	16	2	4	6	8	10	12	14	16
R410A	-40	173.7	224.6	255.1	275.5	289.5	299.2	305.7	309.6	323.5	418.1	475.0	512.9	539.1	557.2	569.2	576.4
	-30	169.3	220.8	252.3	273.5	288.3	298.6	305.7	310.1	315.2	411.2	469.7	509.2	536.8	556.1	569.2	577.5
	-20	163.3	214.9	246.8	268.6	284.1	295.0	302.5	307.4	304.0	400.1	459.6	500.2	528.9	549.2	563.3	572.4
	-10	155.9	206.8	238.8	260.9	276.6	287.9	295.8	301.0	290.3	385.0	444.6	485.7	515.1	536.1	550.8	560.5
	-5	151.7	202.0	233.7	255.8	271.6	283.0	291.0	296.4	282.5	376.0	435.2	476.3	505.8	527.0	541.9	551.8
	10	137.5	184.5	214.8	236.1	251.5	262.7	270.6	275.8	256.0	343.5	399.9	439.6	468.3	489.1	503.8	513.6
R407C	-40	158.5	199.3	222.0	235.6	243.8	248.1	249.7	249.1	295.1	371.2	413.3	438.7	453.9	462.0	464.9	463.8
	-30	157.6	200.3	224.4	239.3	248.5	253.7	256.1	256.2	293.5	373.0	417.8	445.5	462.6	472.5	476.9	477.1
	-20	155.3	199.5	224.9	241.0	251.2	257.3	260.5	261.3	289.2	371.5	418.8	448.7	467.7	479.2	485.1	486.6
	-10	151.7	196.8	223.3	240.4	251.5	258.5	262.5	263.9	282.4	366.4	415.9	447.6	468.4	481.4	488.7	491.4
	-5	149.4	194.7	221.7	239.2	250.8	258.1	262.4	264.2	278.1	362.6	412.8	445.4	466.9	480.6	488.6	491.9
	10	140.7	185.7	213.2	231.6	244.0	252.3	257.4	259.9	261.9	345.7	397.0	431.2	454.4	469.8	479.2	483.9
R22	-40	151.5	193.5	218.1	234.2	245.1	252.2	256.6	258.8	282.1	360.2	406.2	436.2	456.3	469.6	477.7	481.9
	-30	149.9	193.2	218.9	236.0	247.6	255.4	260.4	263.1	279.1	359.7	407.6	439.4	460.9	475.5	484.8	489.9
	-20	147.1	191.3	218.0	235.9	248.2	256.6	262.2	265.5	273.9	356.2	405.9	439.2	462.1	477.9	488.2	494.3
	-10	143.2	187.8	215.2	233.8	246.7	255.7	261.8	265.6	266.6	349.7	400.8	435.3	459.4	476.2	487.5	494.5
	-5	140.8	185.5	213.1	231.9	245.1	254.4	260.7	264.6	262.3	345.4	396.8	431.8	456.4	473.7	485.4	492.8
	10	132.4	176.2	203.9	223.0	236.7	246.5	253.2	257.6	246.5	328.1	379.6	415.3	440.8	458.9	471.5	479.7
R134a	-40	133.1	161.8	175.4	181.6	183.4	182.1	178.6	173.3	247.8	301.3	326.6	338.2	341.5	339.1	332.5	322.6
	-30	133.9	164.7	179.7	187.1	189.9	189.5	186.7	182.1	249.3	306.6	334.6	348.5	353.6	352.8	347.6	339.0
	-20	133.4	166.1	182.6	191.2	195.0	195.4	193.4	189.5	248.4	309.2	340.0	356.0	363.1	363.9	360.1	352.8
	-10	131.7	165.9	183.7	193.5	198.3	199.6	198.3	195.1	245.2	308.8	342.1	360.3	369.2	371.6	369.3	363.3
	-5	130.3	165.1	183.6	193.9	199.2	200.9	200.0	197.1	242.6	307.4	341.9	361.1	370.8	374.1	372.4	367.0
	10	124.5	160.3	180.2	191.9	198.3	201.2	201.3	199.3	231.8	298.5	335.5	357.2	369.3	374.6	374.8	371.1
R404a	-40	119.8	148.6	162.8	169.8	172.3	171.9	169.2	164.7	223.0	276.6	303.1	316.1	320.9	320.0	315.0	306.7
	-30	118.0	148.2	163.7	171.7	175.2	175.6	173.6	169.8	219.7	276.0	304.7	319.7	326.2	326.9	323.2	316.1
	-20	115.0	146.1	162.6	171.6	176.0	177.1	175.7	172.5	214.0	272.1	302.8	319.6	327.6	329.7	327.2	321.3
	-10	110.8	142.3	159.5	169.3	174.4	176.1	175.4	172.7	206.3	265.0	297.1	315.2	324.6	327.9	326.6	321.5
	-5	108.3	139.8	157.2	167.3	172.6	174.6	174.1	171.7	201.7	260.3	292.7	311.4	321.4	325.1	324.2	319.7
	10	99.4	129.7	147.1	157.5	163.3	165.8	165.8	163.7	185.0	241.6	273.9	293.2	304.0	308.7	308.6	304.8

Correction for subcooling Δt_{sub}

The evaporator capacities used must be corrected if subcooling deviates from 4 K (7.2°F). The corrected capacity can be obtained by

dividing the required evaporator capacity by the correction factor below. Selections can then be made from the tables above.

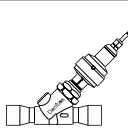
Correction factor	Δt _{sub}									
	4 K	10 K	15 K	20 K	25 K	30 K	35 K	40 K	45 K	50 K
	7.2°F	18°F	27°F	36°F	45°F	54°F	63°F	72°F	81°F	90°F
R22	1.00	1.06	1.11	1.15	1.20	1.25	1.30	1.35	1.39	1.44
R410A	1.00	1.08	1.15	1.21	1.27	1.33	1.39	1.45	1.50	1.56
R407C	1.00	1.08	1.14	1.21	1.27	1.33	1.39	1.45	1.51	1.57
R134a	1.00	1.08	1.13	1.19	1.25	1.31	1.37	1.42	1.48	1.54
R404A / R507	1.00	1.10	1.20	1.29	1.37	1.46	1.54	1.63	1.70	1.78

Note:
Insufficient subcooling can produce flash gas.

Capacities

Range -40°C to +10°C

SI units

	t _e [°C]	Rated capacity [kW]															
		ETS 250								ETS 400							
		Pressure drop Δp [bar]															
		2	4	6	8	10	12	14	16	2	4	6	8	10	12	14	16
R407C	-40	811	1017	1129	1195	1232	1249	1252	1244	1294	1622	1801	1905	1964	1992	1997	1984
	-30	806	1022	1141	1213	1255	1277	1284	1280	1286	1629	1820	1934	2002	2037	2049	2041
	-20	794	1017	1143	1220	1268	1295	1306	1305	1266	1621	1823	1947	2023	2065	2083	2082
	-10	774	1002	1133	1216	1269	1300	1315	1317	1235	1598	1808	1940	2024	2073	2097	2101
	-5	762	990	1124	1209	1264	1297	1314	1318	1215	1580	1793	1929	2016	2068	2095	2102
	10	715	941	1078	1167	1226	1264	1285	1293	1141	1502	1719	1862	1956	2016	2049	2062
R22	-40	779	995	1122	1205	1261	1297	1320	1331	1243	1587	1790	1922	2011	2069	2105	2123
	-30	771	994	1126	1214	1273	1314	1339	1353	1230	1585	1796	1936	2031	2095	2136	2159
	-20	757	984	1121	1213	1277	1320	1349	1366	1207	1569	1789	1935	2036	2106	2151	2178
	-10	737	966	1107	1202	1269	1315	1347	1366	1175	1541	1766	1918	2024	2098	2148	2179
	-5	724	954	1096	1193	1261	1309	1341	1361	1156	1522	1748	1903	2011	2087	2139	2171
	10	681	906	1049	1147	1218	1268	1303	1325	1086	1446	1673	1830	1942	2022	2078	2114
R134a	-40	684	832	902	934	943	937	919	891	1092	1328	1439	1490	1505	1494	1465	1422
	-30	688	847	924	963	977	975	960	937	1098	1351	1474	1535	1558	1555	1532	1494
	-20	686	854	939	983	1003	1005	995	975	1094	1362	1498	1569	1600	1603	1587	1555
	-10	677	853	945	995	1020	1027	1020	1003	1080	1360	1507	1587	1627	1637	1627	1600
	-5	670	849	944	997	1024	1033	1029	1014	1069	1354	1506	1591	1634	1648	1641	1617
	10	640	824	927	987	1020	1035	1035	1025	1021	1315	1478	1574	1627	1650	1651	1635
R404a	-40	615	763	836	871	884	881	867	844	981	1217	1333	1390	1410	1406	1383	1346
	-30	606	761	840	881	899	900	890	870	967	1214	1340	1406	1434	1436	1419	1387
	-20	591	750	835	881	903	908	901	884	942	1197	1332	1405	1440	1448	1437	1410
	-10	569	731	819	869	894	903	899	884	908	1166	1306	1386	1426	1440	1433	1411
	-5	556	718	807	858	885	895	892	879	887	1145	1287	1369	1412	1428	1423	1402
	10	510	666	755	807	837	849	849	838	814	1062	1204	1288	1335	1355	1354	1336

Correction for subcooling Δt_{sub}

The evaporator capacities used must be corrected if subcooling deviates from 4 K (7.2°F). The corrected capacity can be obtained by

dividing the required evaporator capacity by the correction factor below. Selections can then be made from the tables above.

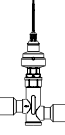
Correction factor	Δt _{sub}									
	4 K	10 K	15 K	20 K	25 K	30 K	35 K	40 K	45 K	50 K
	7.2°F	18°F	27°F	36°F	45°F	54°F	63°F	72°F	81°F	90°F
R22	1.00	1.06	1.11	1.15	1.20	1.25	1.30	1.35	1.39	1.44
R410A	1.00	1.08	1.15	1.21	1.27	1.33	1.39	1.45	1.50	1.56
R407C	1.00	1.08	1.14	1.21	1.27	1.33	1.39	1.45	1.51	1.57
R134a	1.00	1.08	1.13	1.19	1.25	1.31	1.37	1.42	1.48	1.54
R404A / R507	1.00	1.10	1.20	1.29	1.37	1.46	1.54	1.63	1.70	1.78

Note:
Insufficient subcooling can produce flash gas.

Capacities

Range -40°F to +50°F

US units

	t _e [°F]	Rated capacity [TR]															
		ETS 50B								ETS 100B							
		Pressure drop Δp [psig]															
		40	60	80	100	125	150	175	200	40	60	80	100	125	150	175	200
R410A	-40	55.9	64.6	70.8	75.4	79.7	82.9	85.2	86.8	104.2	120.3	131.8	140.4	148.5	154.4	158.6	161.6
	-20	54.6	63.4	69.8	74.6	79.1	82.5	85.0	86.7	101.6	118.0	129.9	138.9	147.4	153.6	158.2	161.5
	0	52.6	61.4	67.9	72.8	77.5	81.0	83.6	85.5	97.8	114.3	126.4	135.6	144.3	150.9	155.7	159.2
	20	49.9	58.7	65.1	70.1	74.8	78.4	81.1	83.1	93.0	109.2	121.2	130.4	139.3	146.0	151.0	154.6
	40	46.8	55.2	61.4	66.3	71.0	74.6	77.2	79.2	87.1	102.7	114.4	123.5	132.2	138.8	143.8	147.5
	50	45.0	53.2	59.3	64.1	68.7	72.2	74.8	76.8	83.8	99.0	110.4	119.3	127.8	134.4	139.3	142.9
R407C	-40	50.4	57.3	61.9	65.1	67.9	69.6	70.6	71.0	93.9	106.6	115.2	121.2	126.4	129.6	131.5	132.2
	-20	50.4	57.6	62.5	66.0	69.1	71.1	72.4	73.0	93.8	107.2	116.4	122.9	128.7	132.4	134.7	135.9
	0	49.7	57.2	62.5	66.3	69.6	71.9	73.4	74.2	92.6	106.6	116.3	123.4	129.6	133.9	136.6	138.2
	20	48.5	56.2	61.7	65.7	69.3	71.8	73.5	74.6	90.4	104.7	114.9	122.3	129.1	133.8	136.9	138.8
	40	46.8	54.6	60.1	64.3	68.1	70.8	72.7	73.9	87.1	101.6	111.9	119.7	126.8	131.8	135.3	137.5
	50	45.7	53.5	59.0	63.2	67.1	69.9	71.8	73.1	85.2	99.5	109.9	117.7	125.0	130.1	133.7	136.1
R22	-40	48.5	55.6	60.6	64.3	67.7	70.1	71.8	72.9	90.3	103.6	112.9	119.8	126.1	130.5	133.7	135.7
	-20	48.1	55.5	60.8	64.7	68.3	70.9	72.8	74.0	89.6	103.4	113.1	120.4	127.2	132.0	135.5	137.8
	0	47.3	54.9	60.3	64.4	68.2	71.0	73.1	74.5	88.1	102.2	112.3	119.9	127.1	132.3	136.0	138.7
	20	46.0	53.6	59.2	63.5	67.5	70.4	72.6	74.1	85.6	99.9	110.3	118.1	125.6	131.1	135.1	138.0
	40	44.2	51.9	57.5	61.8	65.9	68.9	71.2	72.9	82.3	96.6	107.0	115.0	122.7	128.4	132.6	135.7
	50	43.2	50.8	56.4	60.7	64.8	67.9	70.2	71.9	80.4	94.5	104.9	112.9	120.6	126.4	130.7	133.8
R134a	-40	41.8	46.4	49.2	50.9	51.9	52.2	51.8	50.9	77.7	86.4	91.6	94.7	96.7	97.1	96.4	94.8
	-20	42.3	47.3	50.4	52.4	53.8	54.2	54.1	53.4	78.7	88.1	93.9	97.6	100.1	101.0	100.7	99.5
	0	42.3	47.7	51.1	53.4	55.1	55.8	55.9	55.5	78.7	88.8	95.2	99.4	102.5	103.9	104.1	103.3
	20	41.8	47.5	51.3	53.8	55.7	56.7	57.0	56.8	77.8	88.5	95.4	100.1	103.7	105.6	106.2	105.8
	40	40.8	46.7	50.7	53.4	55.6	56.9	57.4	57.4	75.9	87.0	94.4	99.5	103.6	105.9	106.9	106.8
	50	40.1	46.1	50.1	53.0	55.3	56.6	57.2	57.3	74.6	85.8	93.4	98.6	102.9	105.4	106.6	106.7
R404a	-40	37.9	42.6	45.6	47.4	48.6	49.0	48.9	48.2	70.6	79.4	84.8	88.2	90.5	91.3	91.0	89.8
	-20	37.5	42.5	45.7	47.8	49.3	50.0	50.0	49.6	69.9	79.2	85.1	89.0	91.8	93.0	93.1	92.3
	0	36.6	41.8	45.2	47.5	49.2	50.1	50.4	50.1	68.1	77.8	84.2	88.4	91.7	93.3	93.8	93.3
	20	35.2	40.5	44.0	46.4	48.4	49.4	49.8	49.7	65.5	75.3	81.9	86.4	90.1	92.0	92.8	92.6
	40	33.3	38.5	42.1	44.6	46.6	47.8	48.3	48.3	62.0	71.7	78.4	83.0	86.8	89.0	90.0	89.9
	50	32.2	37.3	40.9	43.4	45.4	46.6	47.2	47.2	59.9	69.5	76.1	80.7	84.6	86.8	87.8	87.8

Correction for subcooling Δt_{sub}

The evaporator capacities used must be corrected if subcooling deviates from 4 K (7.2°F). The corrected capacity can be obtained by

dividing the required evaporator capacity by the correction factor below. Selections can then be made from the tables above.

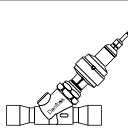
Correction factor	Δt _{sub}									
	4 K	10 K	15 K	20 K	25 K	30 K	35 K	40 K	45 K	50 K
	7.2°F	18°F	27°F	36°F	45°F	54°F	63°F	72°F	81°F	90°F
R22	1.00	1.06	1.11	1.15	1.20	1.25	1.30	1.35	1.39	1.44
R410A	1.00	1.08	1.15	1.21	1.27	1.33	1.39	1.45	1.50	1.56
R407C	1.00	1.08	1.14	1.21	1.27	1.33	1.39	1.45	1.51	1.57
R134a	1.00	1.08	1.13	1.19	1.25	1.31	1.37	1.42	1.48	1.54
R404A / R507	1.00	1.10	1.20	1.29	1.37	1.46	1.54	1.63	1.70	1.78

Note:
Insufficient subcooling can produce flash gas.

Capacities

Range -40°F to +50°F

US units

	t _e [°F]	Rated capacity [TR]															
		ETS 250								ETS 400							
		Pressure drop Δp [psig]															
		40	60	80	100	125	150	175	200	40	60	80	100	125	150	175	200
R407C	-40	258	292	315	331	344	351	355	356	411	466	502	527	548	561	567	568
	-20	257	293	318	335	350	359	364	366	410	468	507	535	558	573	581	584
	0	254	292	317	336	352	363	369	372	405	465	506	536	562	579	589	594
	20	247	286	313	333	350	362	369	374	395	456	499	531	559	577	589	596
	40	238	277	305	325	343	356	364	369	380	442	486	518	548	568	581	589
	50	232	271	299	319	338	351	360	365	371	432	476	509	539	560	574	582
R22	-40	250	286	312	331	348	361	369	375	398	456	497	528	556	575	589	598
	-20	248	286	313	333	351	365	374	381	395	455	499	531	560	582	597	607
	0	243	282	310	331	351	365	376	383	388	450	495	528	560	583	599	611
	20	236	276	305	326	347	362	373	381	377	440	486	521	553	578	595	608
	40	227	267	296	318	339	355	366	375	363	425	471	507	540	566	584	598
	50	222	261	290	312	333	349	361	370	354	416	462	498	531	557	576	590
R134a	-40	215	239	253	262	267	268	266	262	342	381	404	417	426	428	425	418
	-20	217	243	259	269	276	279	278	275	347	388	414	430	441	445	444	439
	0	217	245	263	275	283	287	288	285	347	391	420	438	452	458	459	455
	20	215	244	264	276	286	292	293	292	343	390	420	441	457	465	468	466
	40	210	240	261	275	286	292	295	295	334	383	416	438	456	466	471	470
	50	206	237	258	272	284	291	294	295	329	378	411	434	453	464	469	470
R404a	-40	195	219	234	243	249	252	251	247	311	349	373	388	398	401	400	394
	-20	193	218	235	245	253	256	256	254	307	348	374	391	403	409	409	405
	0	188	215	232	244	253	257	258	257	300	342	370	389	403	410	412	410
	20	181	208	226	238	248	253	256	255	288	331	360	380	396	404	408	406
	40	171	198	216	229	239	245	248	247	273	315	344	365	381	391	395	395
	50	165	192	210	222	233	239	242	242	263	306	334	355	371	381	385	385

Correction for subcooling Δt_{sub}

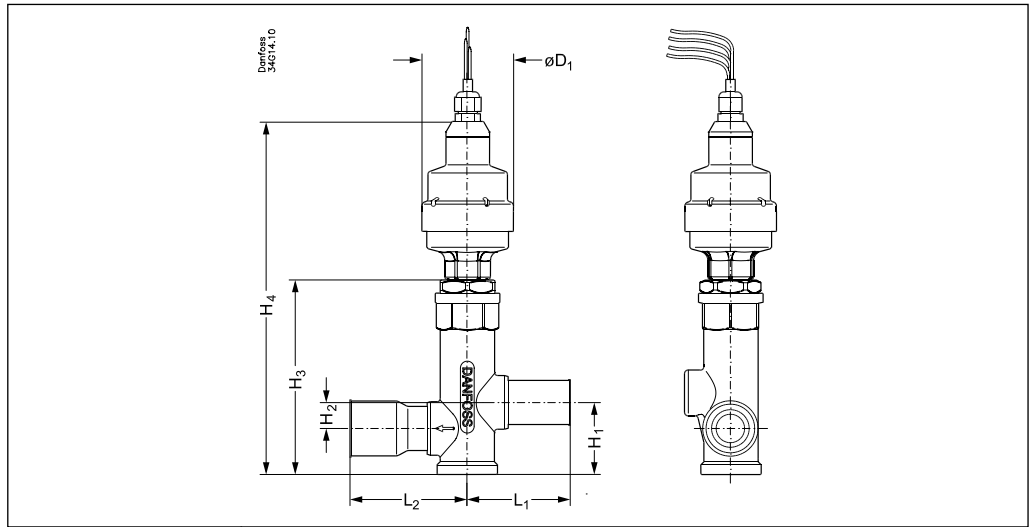
The evaporator capacities used must be corrected if subcooling deviates from 4 K (7.2°F). The corrected capacity can be obtained by

dividing the required evaporator capacity by the correction factor below. Selections can then be made from the tables above.

Correction factor	Δt _{sub}									
	4 K	10 K	15 K	20 K	25 K	30 K	35 K	40 K	45 K	50 K
	7.2°F	18°F	27°F	36°F	45°F	54°F	63°F	72°F	81°F	90°F
R22	1.00	1.06	1.11	1.15	1.20	1.25	1.30	1.35	1.39	1.44
R410A	1.00	1.08	1.15	1.21	1.27	1.33	1.39	1.45	1.50	1.56
R407C	1.00	1.08	1.14	1.21	1.27	1.33	1.39	1.45	1.51	1.57
R134a	1.00	1.08	1.13	1.19	1.25	1.31	1.37	1.42	1.48	1.54
R404A / R507	1.00	1.10	1.20	1.29	1.37	1.46	1.54	1.63	1.70	1.78

Note:
Insufficient subcooling can produce flash gas.

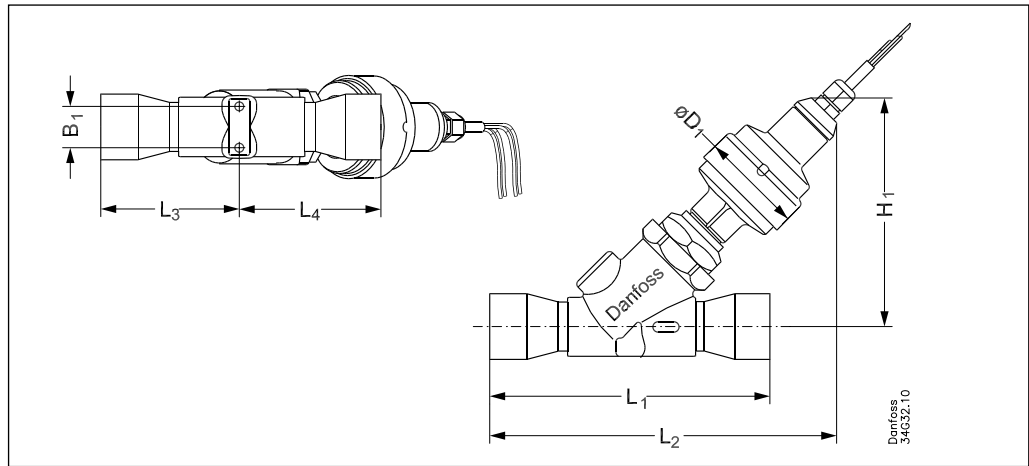
Dimension and weight for ETS 50 and 100



Type	Connections, ODF solder		H ₁		H ₂		H ₃		H ₄		L ₁		L ₂		øD ₁		Weight	
	Input × output	Input × output	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	kg	lb.
ETS 50	7/8 × 7/8	22 × 22	26.2	1.0	13.0	0.5	118.0	4.6	212.0	8.3	57.5	2.3	57.0	2.2	60.0	2.4	1.5	3.3
	7/8 × 1 1/8	22 × 28											64.5	2.5				
	7/8 × 1 3/8	22 × 35											74.5	2.9				
	1 1/8 × 1 1/8	28 × 28											64.5	2.5				
	1 1/8 × 1 3/8	28 × 35											74.5	2.9				
ETS 100	1 1/8 × 1 1/8	28 × 28	30.0	1.2	17.0	0.7	127.0	5.0	221.0	8.7	67.0	2.6	67.0	2.6	60.0	2.4	1.7	3.7
	1 1/8 × 1 3/8	28 × 35											77.0	3.0				
	1 1/8 × 1 5/8	28 × 42											85.0	3.3				
	1 3/8 × 1 3/8	35 × 35											77.0	3.0				
	1 3/8 × 1 5/8	35 × 42											85.0	3.3				
1 5/8 × 1 5/8	42 × 42	85.0	3.3															

For further information please contact Danfoss

Dimension and weight for ETS 250 and 400



Type	Connections, ODF solder		H ₁		L ₁		L ₂		L ₃		L ₄		øD ₁		B ₁		Weight	
	Input × output	Input × output	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	kg	lb.
ETS 250	1 1/8 × 1 1/8	28 × 28	133.5	5.3	168.5	6.7	203.0	8.0	83.0	3.3	85.5	3.4	60.0	2.4	24.0	0.95	1.9	4.2
	1 3/8 × 1 3/8	35 × 35			178.5	7.0	208.0	8.2	88.0	3.5	90.5	3.6						
	1 5/8 × 1 5/8	42 × 42			188.5	7.4	213.0	8.4	93.0	3.7	95.5	3.8						
ETS 400	1 5/8 × 1 5/8	42 × 42	133.5	5.3	203.0	8.0	214.0	8.4	99.0	3.9	104.0	4.1	60.0	2.4	24.0	0.95	2.2	4.9
	2 1/8 × 2 1/8	54 × 54			243.0	9.6	234.0	9.2	119.0	4.7	124.0	4.9						

For further information please contact Danfoss

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