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CI-TI™ Contactors and Motor Starters  
Contactors CI 61 - 86

Introduction



Contactors CI 61, CI 73 and CI 86 switch powers of up to 30 kW, 37 kW and 45 kW respectively under 3 x 380 V AC-3 loads. Overload relays TI 80 and TI 86 together with current rail set 037H0108 fit on the three contactor types.

Accessories include a wide selection of auxiliary contacts, mechanical interlocks and RC elements. Auxiliary contacts for mounting on the side or top are available. The auxiliary contacts have force-actuated contacts and can form part of safety switching.

Ordering

Contactors CI 61, CI 73, CI 86

Main circuit						Add-on options	Code no. 1)	Type
AC-3 load			$I_{th}^{2)}$	$I_{the}^{3)}$	Main contacts (make)			
$U_e$ 220-240 V kW	$U_e$ 380-690 V kW	$I_e$ A	(AC-1) Open A	(AC-1) Encl. A	Number	Number		
18.5	30	60	100	100	3	1-8	<b>037H3061</b>	CI 61
22	37	72	100	100	3	1-8	<b>037H3062</b>	CI 73
25	45	85	100	100	3	1-8	<b>037H3063</b>	CI 86

1) Coil voltage/frequency or Suffix no. (see table below) must be added to the Danfoss code no.

2) The thermal current  $I_{th}$  gives the maximum load at 40°C, which corresponds to installing the contactor in air (open).

3) The thermal current  $I_{the}$  gives the maximum load at 60°C, which corresponds to installing the contactor in an enclosure.

Coil voltages and coils for CI 61, CI 73, CI 86

Coil voltage <sup>1)</sup>	Suffix no.	Code no.
24 V, 50/60 Hz	13	<b>037H3364</b>
48 V, 50/60 Hz	15	<b>037H3365</b>
110 V, 50/60 Hz	23	<b>037H3366</b>
220-230 V, 50/60 Hz	32	<b>037H3367</b>
380-400 V, 50/60 Hz	39	<b>037H3368</b>

1) Standard voltage tolerance -15%, +10%

Auxiliary contact block CBD for CI 61, CI 73, CI 86 contactors



CBD 11



CBD 22



CBD S-



Mechanical interlock



RCD-



Clip-on marker

Contact function <sup>1)</sup>	Load				Code no.	Type
	$I_e$ (AC-15)	$I_{th}^{2)}$ (AC-1) Open A	$I_{the}^{3)}$ (AC-1) Ecl. A	$U_e$ V		
	A	A	A	V		
1 make (NO) + 1 break (NC)	5.5	10	6	690	<b>037H3064</b>	CBD-11
2 make (NO) + 2 break (NC)	5.5	10	6	690	<b>037H3065</b>	CBD-22
1 break (NC)	3	10	6	690	<b>037H3066</b>	CBD S-NC
1 make (NO)	3	10	6	690	<b>037H3067</b>	CBD S-NO
2 break (NC)	3	10	6	690	<b>037H3068</b>	CBD S-02
1 make (NO) + 1 break (NC)	3	10	6	690	<b>037H3069</b>	CBD S-11
2 make (NO)	3	10	6	690	<b>037H3070</b>	CBD S-20

<sup>1)</sup> Force-actuated contacts suitable for safety switching.

<sup>2)</sup> The thermal current  $I_{th}$  gives the maximum load at 40°C, which corresponds to installing the contactor in air (open).

<sup>3)</sup> The thermal current  $I_{the}$  gives the maximum load at 60°C, which corresponds to installing the contactor in an enclosure.

In CBD auxiliary contact the silver tips are cross-stamped.

In CBD S auxiliary contact the silver tips are H-shaped.

Both contact types are PLC-compatible.

Min. load 24 V, 10 mA.

Accessories for contactors CI 61, 73, 86

Description	Comments	Code no.
Mech. interlock	Mech. interlock can be established between pairs	<b>037H3074</b>
RC element	Reduces overvoltage on de-energisation of coils	
	Type RCD 48 (24-48 V, 50/60 Hz)	<b>037H3071</b>
	Type RCD 280 (110-280 V, 50/60 Hz)	<b>037H3072</b>
	Type RCD 480 (380-480 V, 50/60 Hz)	<b>037H3073</b>
Clip-on markers	Rating plate with cover	<b>037H3142</b>

Introduction



Thermal overload relays TI 80-86 are used with contactors type CI 61, CI 73 and CI 86 to give overload protection of squirrel-cage motors of 30 kW to 45 kW. The relays trip under asymmetric load, i.e. accelerated release if phase drop-out occurs.

Other features of TI 80 and TI 86:

- stop/reset button
- manual/automatic reset
- test button
- double scale for direct start or Y/D start
- signal contact with changeover

Ordering

Thermal overload relays TI 80 og TI 86

Range		Max. fuse <sup>1)</sup>		Code no.	Type
Motor starter A	Y/D starter A	gl, gL, gG type 2 A	BS 88, type T type 2 A		
42 - 63	75 - 109	100	100	<b>047H1016</b>	TI 80
60 - 80	105 - 138	125	125	<b>047H1017</b>	
74 - 85	130 - 147	125	125	<b>047H1018</b>	TI 86

<sup>1)</sup> To IEC 947-4 coordination types 1 and 2:  
 Coordination type 1: Any type of damage to the motor starter is permissible. If the motor starter is in an enclosure, no external damage to the enclosure is permissible. After a short-circuit the thermal overload relay shall be partially or wholly replaced.  
 Coordination type 2: No damage to the motor starter is permissible, but slight contact burning and welding is permissible.

Selection of thermal overload relay

The selection of a thermal overload relay must be based on the motor full load current and the method of starting:

- With direct start the motor starter range applies.
- With star-delta start Y/D starter range applies.

Example:

Full load current: 85 A

- With direct start, the suitable motor starter range is 74-85 A, i.e. thermal overload relay **047H1018**.
- With star-delta start, the suitable Y/D starter range is 75-109 A, i.e. thermal overload relay **047H1016**.

Accessories for thermal overload relays TI 80-86

Description	Comments	Code no.
Clip-on markers	For mounting on TI 80-86 (250-off)	<b>037H0105</b>
Base	For separate mounting of TI 80-86	<b>047L0456</b>
Pushbutton extension	For TI 9C-86 (3 mm)	<b>047L0406</b>
Current rail set	For direct mounting of TI 80/TI 86 on contactors CI 61-73-86 (set of 3 )	<b>037H0108</b>



Base



Push button extension



Current rail set

**Construction standards**

Contactors, thermal overload relays and accessories are designed and tested in accordance with IEC 947/EN 60947.

*Environment*

Temperate climate

Tested and passed in accordance with DIN

50 016 and 40 046 part 38 and IEC 68

Max. installation height: 2000 NN, in accordance with IEC 947

*Pulse voltage*

Type	U <sub>imp</sub>
CI 61-73-86	8 kV

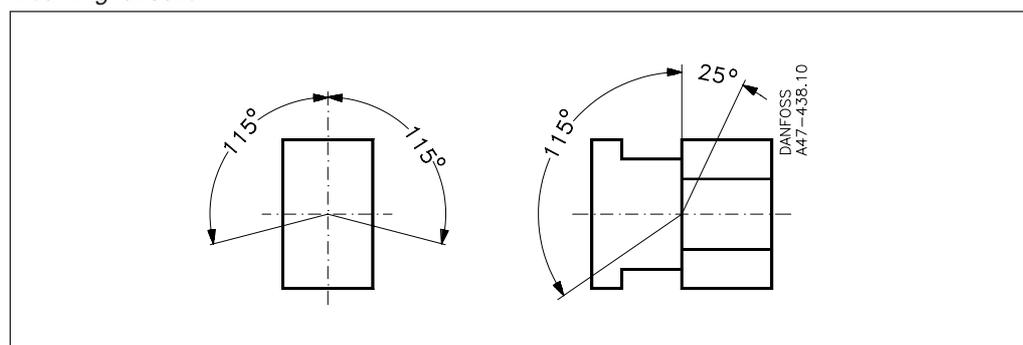
*Ambient temperature*

Type	Ambient temperature	
	Operation	Storage/Transport
CI 61-73-86	-25 °C ... +60 °C	-55 °C ... +80 °C

*Environment*

Type	Temperature compensated	Ambient temperature	Vibration	Shock perpendicular to contact system	Max. operations per hour
TI 86	-5 to +40 °C	-50 to +60 °C	2 g at 200 Hz	9 g for 7.5 ms	30

*Mounting direction*



**Approvals**

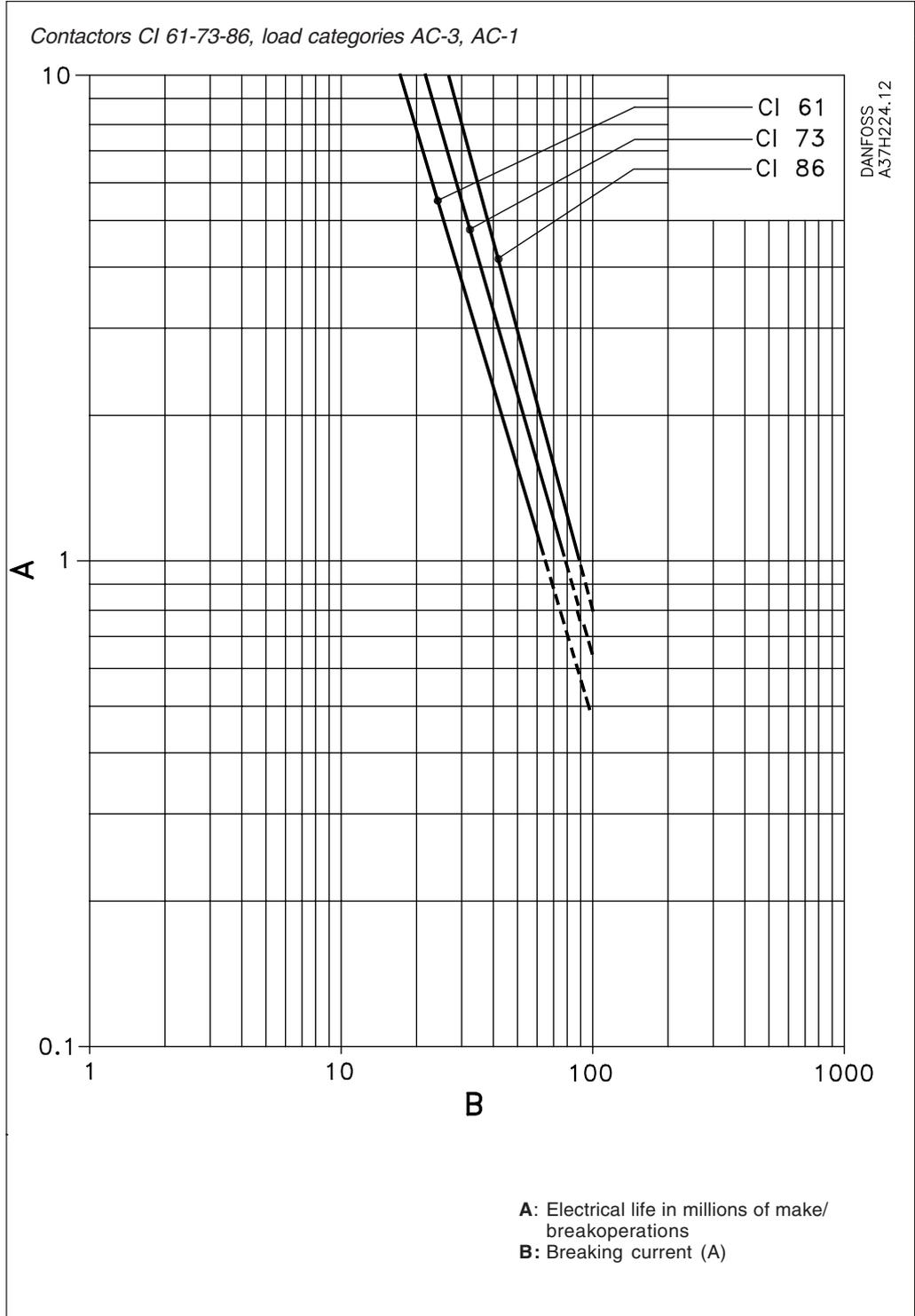
Product type	Approval authority	CE	UL SF	Lloyds Register of Shipping, UK	Germanischer Lloyd, Tyskland	Bureau Veritas Frankrig	VERITAS Norge
		EN 60947	UL-recognized UL-listed CSA, Canada				
CI 61		●	●	○	○	○	○
CI 73		●	●	●	○	○	○
CI 86		●	●	●	○	○	○
TI 80		●	●	●	●	●	●
TI 86		●	●	○	○	○	○

- Approved
- No approval applied

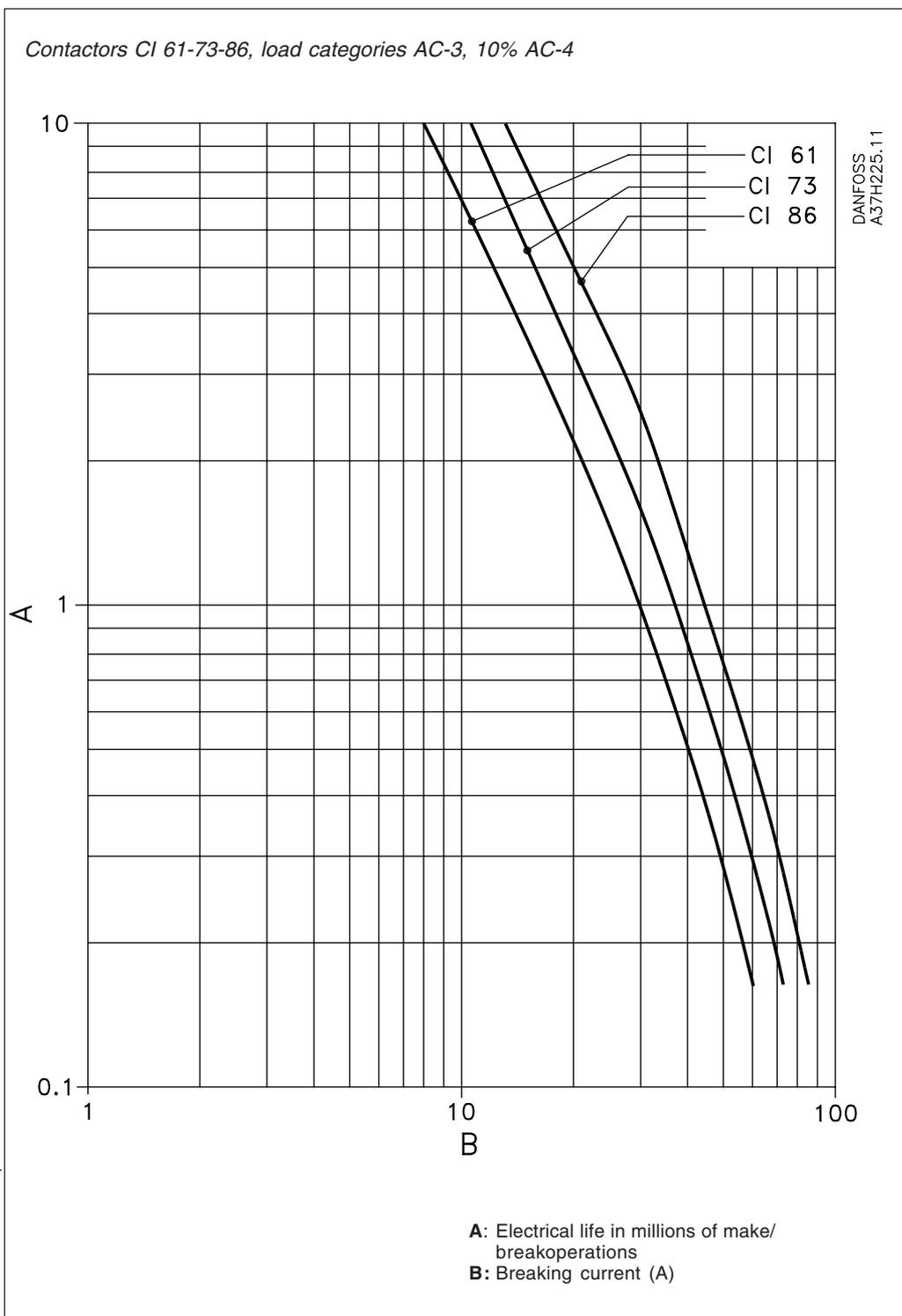
Rated life

Type	Mechanical life Operations	Electrical life AC-3 Operations	Duty cycles per hour AC-3 load Operations
CI 61-73-86	10 x 10 <sup>6</sup>	1 x 10 <sup>6</sup>	300

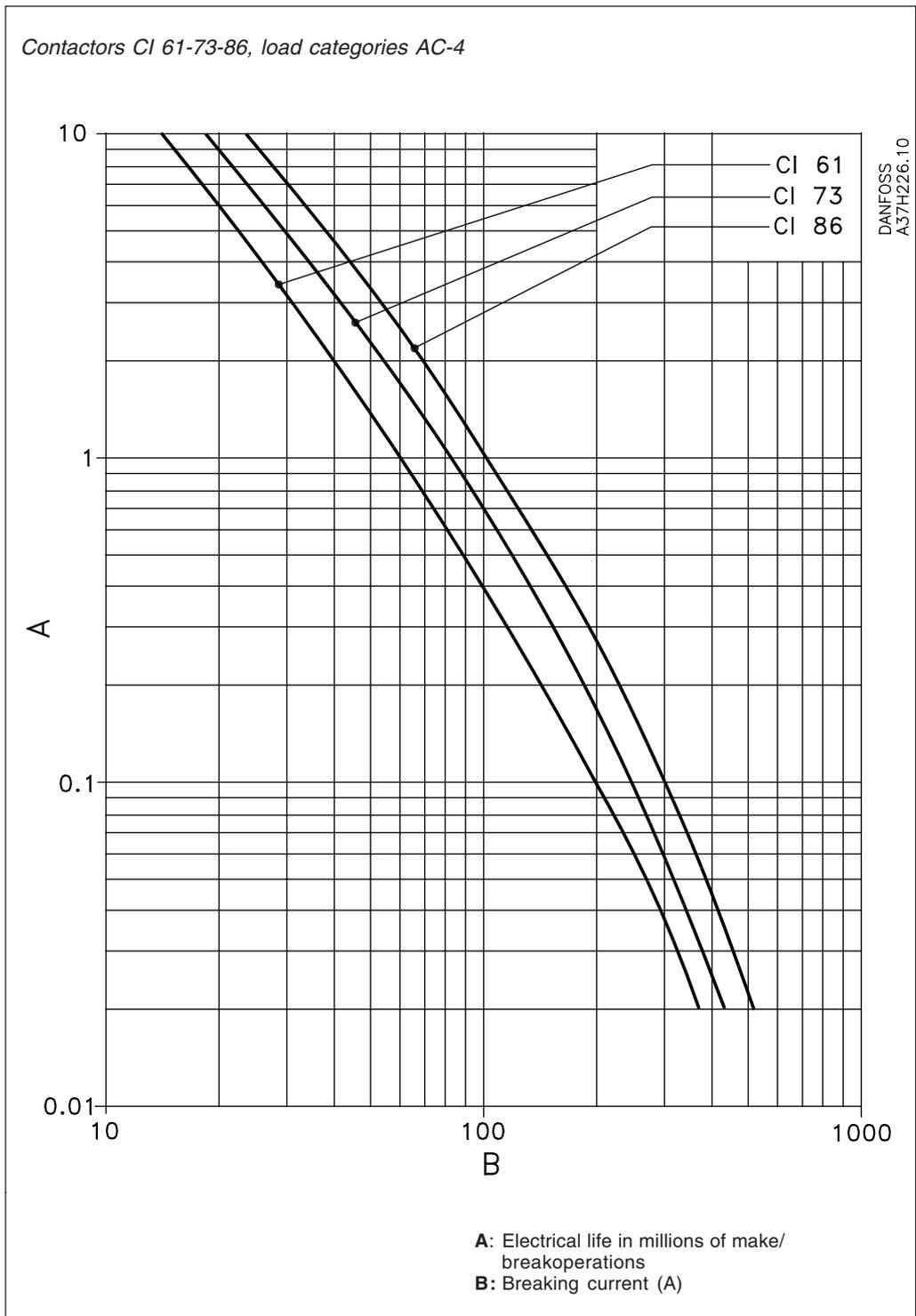
Electrical life curves



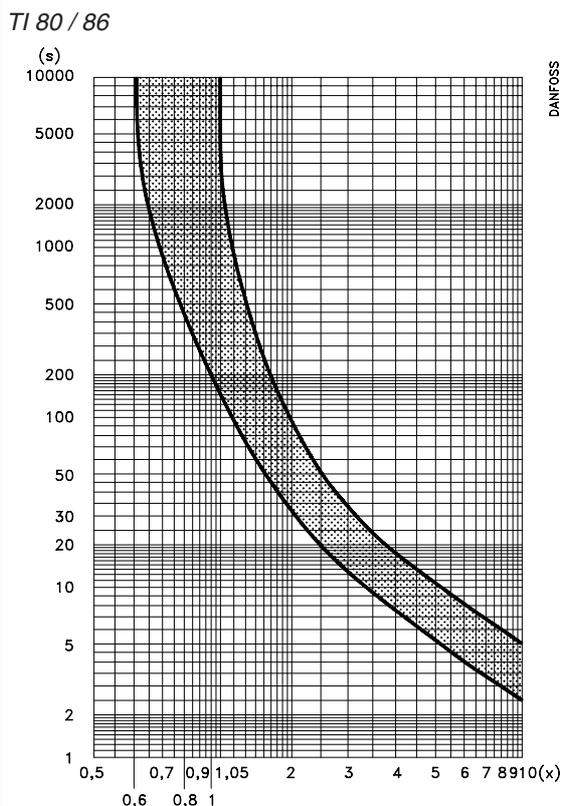
Electrical life curves



Electrical life curves



Tripping graphs



Explanation of graphs

Mean value curves

Upper curve: 3-phase tripping and asymmetric load tripping at min. setting.

Lower curve: Asymmetric load tripping at max. setting.

When tripping from the operationally warm condition, the tripping times are approx. 30% of the values shown. These values apply at an ambient temperature = 20°C.

3-phase tripping:  $x = \frac{\text{measured current}}{\text{rated motor current}}$

Asymmetric load tripping:  $x = \frac{\text{measured current}}{\text{max. scale value on overload relay}}$

Tripping time  $2 < T_p \leq 10$  s at  $7.2 \times I_e$  class 10 A

Note! In general, the thermal overload relay is always set on motor full load current.

3-phase overload

- 1) Measure overload current
- 2) Find the overload factor (x) by dividing the measured value by the set value of the thermal overload relay (motor full load current).
- 3) Find (x) on the horizontal axis and follow a line vertically up until it intersects the upper curve.
- 4) From the intersection point, follow a horizontal line to the left and read off on the vertical axis the time that will elapse before the thermal overload relay cuts out the motor.

Asymmetric load tripping

- 1) Measure the current the motor draws from one of the intact phases.
- 2) Find the overload factor (x) by dividing the measured value by the maximum scale value of the thermal overload relay.
- 3) Find (x) on the horizontal axis and follow a line vertically up until it intersects the lower curve.
- 4) From the intersection point, follow a horizontal line to the left and read off on the vertical axis the time that will elapse before the thermal overload relay switch off the motor.

Contact symbols and terminal marking

Auxiliary contacts

<p>Auxiliary contacts CBD - 11</p>	<p>Auxiliary contacts CBD - 22</p>
<p>Auxiliary contacts CBD S - NO</p>	
<p>Auxiliary contacts CBD S - NC</p>	
<p>Auxiliary contacts CBD S - 11</p>	
<p>Auxiliary contacts CBD S - 02</p>	
<p>Auxiliary contacts CBD S - 20</p>	

Contactors and thermal overload relay

<p>Contactors CI 61/73/86</p>	<p>Thermal overload relay TI 80/86</p>
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*Connections, main contacts*

Type	Connection method	EN 60947			Tightening torque [Nm]
		Single or multi-core [mm <sup>2</sup> ]	High capacity		
			without terminal sl. [mm <sup>2</sup> ]	with terminal sleeve [mm <sup>2</sup> ]	
CI 61, CI 73, CI 86	Screw and box terminal	2.5 - 50	2.5 - 35	-	2 - 6
TI 80, TI 86	Screw and box terminal	1.5 - 35	1.5 - 25	-	0.8 - 3.5

**Loads**

*Direct start, load categories AC-2, AC-3, AC-4*

Type		Rated loads at 50-60 Hz					
		220-230 V	240 V	380-400 V	415 V	500 V	690 V
CI 61	A	62	60	60	58	50	34
	kW	18.5	18.5	30	30	30	30
CI 73	A	72	70	72	69	56	42
	kW	22	22	37	37	37	37
CI 86	A	85	82	85	82	68	49
	kW	25	25	45	45	45	45

*Star-delta start, load category AC-3*

Type		Rated loads at 50-60 Hz					
		220-230 V	240 V	380-400 V	415 V	500 V	690 V
CI 61	A	107	104	104	100	87	59
	kW	33	34	58	58	60	56
CI 73	A	125	121	125	120	97	73
	kW	39	39	69	69	67	70
CI 86	A	147	142	147	142	118	85
	kW	47	47	82	82	82	81

*Three-phase ohmic load, load category AC-1*

Type		Operating temperature max. 40 °C (Open condition) Heat-resistant cable only (min. 75 °C)					
		220-230 V	240 V	380-400 V	415 V	500 V	690 V
CI 61, CI 73, CI 86	A	100	100	100	100	100	100
	kW	40	42	69	72	87	120

*Three-phase ohmic load, load category AC-1*

Type		Operating temperature max. 60 °C (Encl. condition) Heat-resistant cable only (min. 75 °C)					
		220-230 V	240 V	380-400 V	415 V	500 V	690 V
CI 61, CI 73, CI 86	A	100	100	100	100	100	100
	kW	40	42	69	72	87	120

*Switching three-phase power transformers (AC-6a)*

Type		Transformer load, (factor n = 30, inrush current = n x rated transformer current)					
		220-230 V	240 V	380-400 V	415 V	500 V	690 V
CI 61	A	28	28	27	26	23	15
	kVA	11	11	19	19	19	18
CI 73	A	32	32	32	31	25	19
	kVA	13	13	22	22	22	23
CI 86	A	38	37	38	37	31	22
	kVA	15	15	27	27	27	26

Table (continued)

*Switching lighting*

Type	Incandescent lamps (AC-5b)	Fluorescent lamps, individually compensated (AC-5a)				
	Max. operating current A	Max. operat. current [A] at operat. temp. 1) 40 °C    60 °C		Max. capacity [ $\mu$ F] at $I_{cc} =$ 20 kA    50 kA		
		10 kA	2000	800	4000	2000
CI 61	60	81	65	4000	2000	800
CI 73	60	81	65	4000	2000	800
CI 86	70	90	76	4700	2350	940

*Switching capacitor loads, individual capacitors (AC-6b)*

*Inductance in leads between capacitors connected in parallel min. 6 $\mu$ H*

Type	<sup>1)</sup> Max reactive power (kVar)							
	220-240 V		380 - 415 V		500 V		690V	
	40°C	60°C	40°C	60°C	40°C	60°C	40°C	60°C
CI 61	28	28	48	42	50	42	50	42
CI 73	28	28	48	48	55	50	55	50
CI 86	28	28	48	48	60	55	60	55

*Switching capacitor loads, regulating capacitors (AC-6b)*

*Inductance in leads between parallel-connected capacitors must be min.6 $\mu$ H*

Type	<sup>1)</sup> Max reactive power (kVar)							
	220-240 V		380 - 415 V		500 V		690V	
	40°C	60°C	40°C	60°C	40°C	60°C	40°C	60°C
CI 61	28	28	40	40	50	40	40	40
CI 73	28	28	48	48	50	50	50	50
CI 86	28	28	48	48	50	50	50	50

1) 40°C is defined as non-enclosed installation  
60°C is defined as enclosed installation

*Switching direct current load at 60°C ambient temperature*

*Load categories DC-3 and DC-5, contacts connected in series*

Type	Max. operating power (A)									
	DC-3, 3 poles in series					DC-5, 3 poles in series				
	24 V	48 V	110 V	220 V	440 V	24 V	48 V	110 V	220 V	440 V
CI 61	90	70	70	25	0.6	90	70	70	25	0.6
CI 73	90	70	70	25	0.6	90	70	70	25	0.6
CI 86	100	80	80	30	0.6	100	80	80	30	0.6

*Switching direct current load at 60°C ambient temperature*

*Load category C-1, contacts connected in series*

Type	Max. operating power (A)														
	24 V			48 V			110 V			220V			440 V		
	1	2	3	1	2	3	1	2	3	1	2	3	1	2	3
	pole	poles	poles	pole	poles	poles	pole	poles	poles	pole	poles	poles	pole	poles	poles
CI 61	70	70	90	40	70	90	11	70	90	2	15	70	0.5	1.5	5
CI 73	80	80	90	40	80	90	11	80	90	2	15	80	0.5	1.5	5
CI 86	80	80	100	40	80	100	11	80	100	2	15	80	0.5	1.5	5

*Contact resistance and power loss*

Type	Typical impedance per pole $m\Omega$	Power loss all 3 poles		Coil consumption a.c. W	Total power loss	
		AC-3 W	AC-1 W		AC-3 W	AC-1 W
		CI 61	0.9		9.7	21.9
CI 73	0.9	14	21.9	4.5	18.5	26.4
CI 86	0.9	19.5	27	4.5	24	31.5

Type	Average power	
	Min. setting	Max. setting
TI 80, TI 86	typically 5.17 W	typically 10.8 W

*Short-time withstand current  $I_{cw}$*

Type	Current transfer time in sec.								Min. cooling time(min.)
	1	4	10	15	60	240	900		
	Short-time withstand current in Amps ( $I_{cw}$ )								
CI 61	1100	820	640	560	350	190	108	20	
CI 73	1150	860	680	600	270	190	108	20	
CI 86	1250	910	740	620	380	200	120	20	

Table (continued)

Connections, auxiliary contacts

Type	Connection method	Single and multi core [mm <sup>2</sup> ]	High capacity		Tightening torque [Nm]
			without term. sleeve [mm <sup>2</sup> ]	with term. sleeve [mm <sup>2</sup> ]	
CBD-, CBD S- for CI 61-73-86	Screw and clamp washer	0.75 - 2.5	1 - 2.5	1 - 2.5	1 - 1.5
TI 80, TI 86	Screw and clamp washer	0.75 - 1.5	0.75 - 1.5	0.5 - 1.5	0.3 - 1

Auxiliary contacts, load categories AC-15 and AC-1

Type	Comments	Max. Operating current [A]							
		AC-15					AC-1		
		220-230 V	240	380-400 V	415 V	500 V	690 V	40 °C <sup>1)</sup>	60 °C <sup>1)</sup>
CBD-	For contactors CI 61-73-86	5.5	5	3	2.5	1.6	1	10	6
CBD S-	For contactors CI 61-73-86	3	3	2	2	1.6	0.75	10	6

<sup>1)</sup> 40°C is defined as non-enclosed installation  
60°C is defined as enclosed installation

Auxiliary contacts, load categories DC-12, DC-13, and DC-14

Type	Comments	Max. operating current [A]														
		DC-12					DC-13					DC-14				
		24 V	48 V	110 V	220 V	440 V	24 V	48 V	110 V	220 V	440 V	24 V	48 V	110 V	220 V	440 V
CBD-	For contactors CI 61-73-86	12	9	3.5	0.55	0.2	5	2	0.7	0.25	0.12	9	5	2	0.4	0.16
CBD S-	For contactors CI 61-73-86	6	3	0.45	0.18	0.1	3	1.5	0.6	0.3	0.2	2	1.6	0.3	0.12	0.15

Coils, consumption and operating times

Type	Inrush power		Holding power		Pull-in voltage	Drop-out voltage	Make time	Break time
	a.c.		a.c.		a.c.	a.c.	a.c.	a.c.
	VA	W	VA	W	V	V	ms	ms
CI 61-73-86	200	110	16	4.5	(0.85-1.1) × U <sub>s</sub>	(0.3-0.6) × U <sub>s</sub>	18.5-30	10-60

RC Element (charge suppressor)

Type	Comments	Overvoltage factor $n = \frac{U_{max}}{U_n}$
RCD	Suitable for contactors CI 61-73-86	1-3

Max. load control circuit (contact system)

Type	Load		Max fuse	
	AC-15	DC-13	gl, gL, gG	BS 88 type T
TI 80	500 V 2 A	250 V 2 A	4 A	6 A
TI 86	200 VA	20 W		

UL / CSA Specifikationer

UL/CSA approved loads

Type	Motor load (AC-3) [hp]						Other loads (AC-1) [A]			
	1-phase		3-phase				UL		CSA	
	115 V	230 V	200 V	240 V	460 V	575 V	40 °C <sup>1)</sup>	60 °C <sup>1)</sup>	40 °C <sup>1)</sup>	60 °C <sup>1)</sup>
CI 61	5	10	15	20	40	50	90	90	90	90
CI 73	5	15	20	25	50	60	90	90	90	90
CI 86	7.5	15	25	30	60	60	100	100	100	100

<sup>1)</sup> 40°C is defined as non-enclosed installation  
60°C is defined as enclosed installation

Auxiliary contacts, UL/CSA approved loads

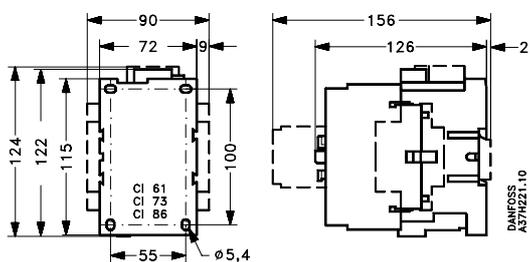
Type	Comments	Load capacity			
		a.c.		d.c.	
		Category	VA	Category	W
CBD- and CBD S-	For contactors CI 61-73-86	A600	720	Q600	69

Connections, main contacts

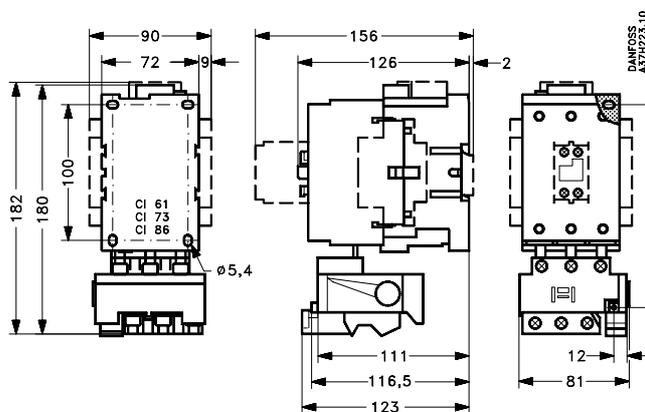
Type	Connection method	Single and multi core (AWG)	Tightening torque (lb-in)
CI 61, CI 73, CI 86	Screw and clamp washer	14 - 2	18 - 52
TI 80, TI 86	Screw and clamp washer	16 - 3	7 - 30

Dimensions

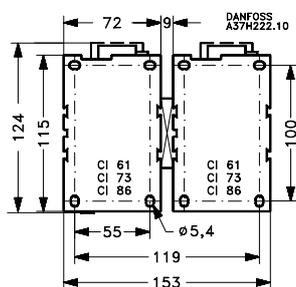
Contactor CI 61,73,86



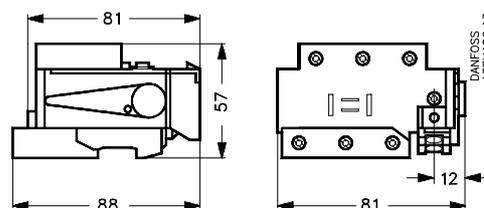
Contactor CI 61, 73, 86 built together with thermal overload relay TI 80-86



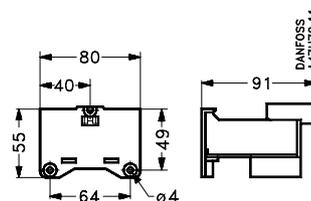
Drilling dimensions  
CI 61, 73, 86 with mechanical interlock



Thermal overload relays TI 80 and TI 86 for  
contactors CI 61, 73, 86



Thermal overload relay TI 80/ TI 86 on base  
plate





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