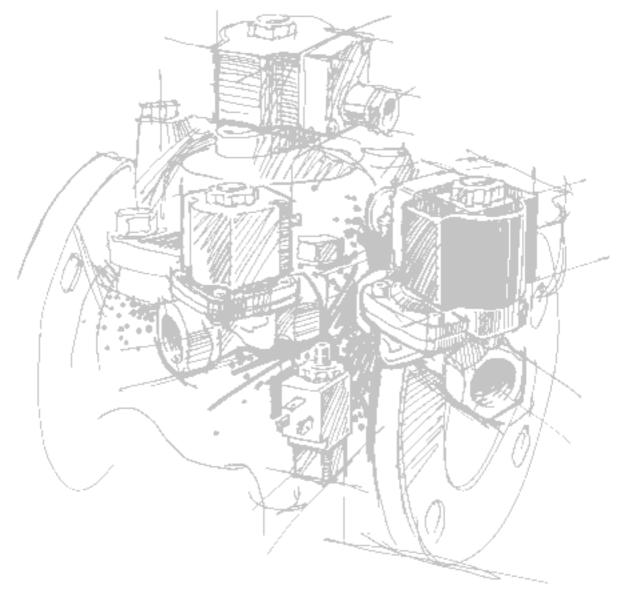
# Data sheet



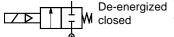
Solenoid valves 2/2-way servo-operated

Type EV220B

DN 15-50

August 2000





De-energized closed for neutral liquids and gases
DN 15 - 40 B and 50 G

G 1/2 - G 2

#### **Features**



- · For robust industrial application
- For water, steam, oil, compressed air and similar neutral media
- Flow range for water: 2.2 to 160 m³/h
- · Differential pressure: Up to 16 bar
- Viscosity: Up to 50 cSt
- Ambient temperature: Up to +80°C
- Media temperature from -30°C to +140°C
- Coil enclosure: Up to IP 67
- Thread connections: From G <sup>1</sup>/<sub>2</sub> to G 2
- · Water hammer damped
- Built in filter for protection of pilot system
- Adjustable closing time available (see page 11)
- Also available with NPT thread. Please contact Danfoss.

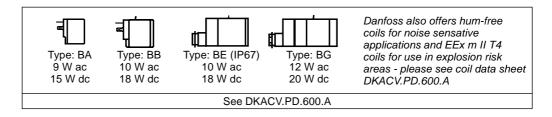
## **Technical data**

Main type	EV220B 15B	EV220B 20B	EV220B 25B	EV220B 32B	EV220B 40B	EV220B 50G				
Installation	Optional, but v	ertical soleno	id system is re	ecommended (	(see DKACV.F	PT.600.A)				
Pressure range	EPDM/NBR: FKM:	0.3 - 16 ba 0.3 - 10 ba								
Max. test pressure	25 bar	bar								
Time to open1)	40 ms	ms 40 ms 300 ms 1000 ms 1500 ms 5000 ms								
Time to close 1)	350 ms	1000 ms	1000 ms	2500 ms	4000 ms	10000 ms				
Ambient temperature	Type: BB 10 Type: BE 10 Type: BG 12 Type: BO 10	W ac/15W dc ) W ac/18 W d ) W ac/18 W d ) W ac/20 W d ) W ac/10 W d ) W dc	c (IP67) c	Up to +40°C Up to +80°C Up to +80°C Up to +80°C Up to +40°C Up to +55°C						
Medium temperature	EPDM: FKM: NBR:		Cand +60°C for	°C/4 bar (low por water	oressure stear	m)				
Viscosity	max. 50 cSt									
Materials	Valve body: Armature: Armature tube Armature stop Springs: O-rings: Valve plate: Diaphragm:	: Stainless : Stainless : Stainless : EPDM or I EPDM or I	Brass, 'steel, W.no. 1. steel, W.no. 1. steel, W.no. 1. steel, W.no. 1. NBR	etal, W.no. 2.1 W.no. 2.0402 .4105 / AISI 43 .4306 / AISI 30 .4105 / AISI 43 .4310 / AISI 30	30FR 34L 30FR					

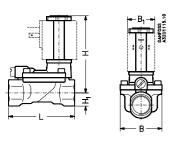
1) The times are indicative and apply to water. The exact times will depend on the pressure conditions. Closing times can be changed by replacement of the equalising orifice.

# **Coil options**

2



## Dimensions and weight



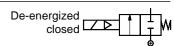
Туре	L	В		B₁ [m Coil ty	-		H₁	Н	Weight without coil
	[mm]	[mm]	ВА	BP	BB/BE	BG/BO	[mm]	[mm]	[kg]
EV220B 15 B	80.0	52.0	32	45	46	68	15.0	94.0	0.8
EV220B 20 B	90.0	58.0	32	45	46	68	18.0	98.0	1.0
EV220B 25 B	109.0	70.0	32	45	46	68	22.0	108.0	1.4
EV220B 32 B	120.0	82.0	32	45	46	68	27.0	115.0	2.0
EV220B 40 B	130.0	95.0	32	45	46	68	32.0	124.0	3.2
EV220B 50 G	162.0	113.0	32	45	46	68	37.0	130.0	4.3

DKACV.PD.200.D2.02 © Danfoss A/S 08-2000



G <sup>1</sup>/<sub>2</sub> - G 2

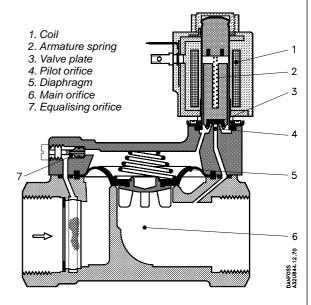
Type EV220B for neutral liquids and gases DN 15 - 40 B and 50 G



#### **Function**

Coil voltage disconnected (closed): When the voltage is disconnected, the valve plate (3) is pressed down against the pilot orifice (4) by the armature spring (2). The pressure across the diaphragm (5) is built up via the equalising orifice (7). The diaphragm closes the main orifice (6) as soon as the pressure across the diaphragm is equivalent to the inlet pressure. The valve will be closed for as long as the voltage to the coil is disconnected.

Coil voltage connected (open): When voltage is applied to the coil (1), the pilot orifice (4) is opened. As the pilot orifice is larger than the equalising orifice (7), the pressure across the diaphragm (5) drops and therefore it is lifted clear of the main orifice (6). The valve is now open for unimpeded flow and will



be open for as long as the minimum differential pressure across the valve is maintained, and for as long as there is voltage to the coil.

#### Ordering

# Valve body

1)	EPDM is suitable for water and steam (steam max. +140° C / 4 bar).
2)	NRR is suitable for oil water

- 2) NBR is suitable for oil, water
- <sup>3</sup>) FKM is suitable for oil and air. For water at max. +60 °C
- 4) Low pressure steam, 4 bar: Max. +140°C BA ac/dc and BB/BE dc coils: Max. +100°C BO and BP coils: Max. +90°C
- 5) For water: Max. +60°C BO and BP coils: Max. +90°C
- <sup>6</sup>) Permissible differential pressure
- <sup>7</sup>) For higher differential pressure than stated, please contact Danfoss.
- 8) Approved by WRc

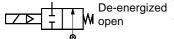
Connec-	Seal	k <sub>v</sub> -	Me	edia				Cod	e no.	PDP	6) - all
tion	material	value	te	mp.	Type des	ignation		wit	hout	coil types	
			Min.	Max.				С	oil	Min	Max.7
ISO 228/1		[m <sup>3</sup> /h]	[°C]	[°C]	Main type	Specification		WRc8)		[bar]	· '
G ½	EPDM <sup>1)</sup> NBR <sup>2)</sup>	4	-30 -10	+120 <sup>4</sup> ) +90		G 12E G 12N	NC000 NC000		Yes	0.3	16 16
<b>3</b> /2	FKM <sup>3)</sup>	,	0	+100⁵)	EV220B 15 B	G 12F	NC000	032U7116		0.0	10
	EPDM <sup>1)</sup>		-30	+120 <sup>4</sup> )	EV220B 20 B	G 34E	NC000	032U7120	Yes		16
G ¾	NBR <sup>2)</sup>	8	-10	+90	EV220B 20 B	G 34N	NC000	032U7171		0.3	16
	FKM <sup>3)</sup>		0	+100 <sup>5</sup> )	EV220B 20 B	G 34F	NC000	032U7121			10
	EPDM <sup>1)</sup>		-30	+120 <sup>4</sup> )	EV220B 25 B	G 1E	NC000	032U7125	Yes		16
G	NBR <sup>2)</sup>	11	-10	+90	EV220B 25 B	G 1N	NC000	032U7172		0.3	16
	FKM <sup>3)</sup>		0	+100 <sup>5</sup> )		G 1F	NC000				10
	EPDM <sup>1)</sup>		-30	+120 <sup>4</sup> )	EV220B 32 B	G114E	NC000	032U7132	Yes		16
G 1¼	NBR <sup>2)</sup>	18	-10	+90	EV220B 32 B	G114N	NC000	032U7173		0.3	16
	FKM <sup>3)</sup>		0	+100 <sup>5</sup> )	EV220B 32 B	G114F	NC000	032U7133			10
	EPDM <sup>1)</sup>		-30	+120 <sup>4</sup> )	EV220B 40 B	G112E	NC000	032U7140	Yes		16
G 1½	NBR <sup>2)</sup>	24	-10	+90	EV220B 40 B	G112N	NC000	032U7174		0.3	16
	FKM <sup>3)</sup>		0	+100 <sup>5</sup> )	EV220B 40 B	G112F	NC000	032U7141			10
	EPDM <sup>1)</sup>		-30	+120 <sup>1</sup> )	EV220B 50 G	G 2E	NC000	032U7150	Yes		16
G 2	NBR <sup>2)</sup>	40	-10	+90	EV220B 50 G	G 2N	NC000	032U7175		0.3	16
	FKM <sup>3)</sup>		0	+100 <sup>5</sup> )	EV220B 50 G	G 2F	NC000	032U7151			10

#### Coils

See separate data sheet for coils DKACV.PD.600.A

3





De-energized open Type EV220B NO for neutral liquids and gases DN 15 - 40 B and 50 G

G 1/2 - G 2

#### **Features**



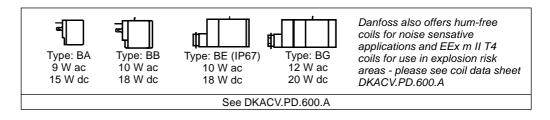
- · For robust industrial application
- For water, steam, oil, compressed air and similar neutral media
- Flow range for water: 2.2 to 160 m³/h
- Differential pressure: Up to 16 bar
- Viscosity: Up to 50 cSt
- Ambient temperature: Up to +80°C
- Media temperature from -30°C to +140°C
- Coil enclosure: Up to IP 67
- Thread connections: From G <sup>1</sup>/<sub>2</sub> to G 2
- · Water hammer damped
- Built in filter for protection of pilot system
- Adjustable closing time available (see page 11)
- Also available with NPT thread. Please contact Danfoss.

## **Technical data**

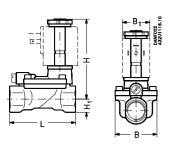
	I										
Main type	EV220B 15B	EV220B 20B	EV220B 25B	EV220B 32B	EV220B 40B	EV220B 50G					
Installation	Optional, but	vertical solen	oid system is r	ecommended	(see DKACV.I	PT.600.A)					
Pressure range	EPDM/NBR: FKM:	PDM/NBR: 0.3 - 16 bar KM: 0.3 - 10 bar									
Max. test pressure	25 bar	25 bar									
Time to open1)	40 ms	40 ms	300 ms	1000 ms	1500 ms	5000 ms					
Time to close 1)	350 ms	1000 ms	1000 ms	2500 ms	4000 ms	10000 ms					
Ambient temperature	Type: BB 1 Type: BE 1 Type: BG 1	W ac/15W do 0 W ac/18 W 0 W ac/18 W 2 W ac/20 W 0 W ac/10 W 6 W dc	dc dc (IP67) dc	Up to +40°C Up to +80°C Up to +80°C Up to +80°C Up to +40°C Up to +55°C							
Medium temperature	EPDM: FKM: NBR:		C and +140°C/ and +60°C for		essure steam)						
Viscosity	max. 50 cSt										
Materials	Valve body: Armature: Armature tub Armature sto Springs: O-rings: Valve plate: Diaphragm:		Others: B Stainless Stainless Stainless Stainless EPDM or EPDM or	stass, W.no. 2 steel, W.no. 1 steel, W.no. 1 steel, W.no. 1 steel, W.no. 1 NBR	tal, W.no. 2.1 1.0402 1.4105/AISI 43 1.4306/AISI 30 1.4105/AISI 43 1.4310/AISI 30	80 FR 14L 80FR					

1) The times are indicative and apply to water. The exact times will depend on the pressure conditions. Closing times can be changed by replacement of the equalising orifice.

# **Coil options**



## **Dimensions and weight**



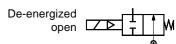
Туре	L	В		B₁ [mi Coil ty	-		H₁	Н	Weight without coil
	[mm]	[mm]	ВА	BP	BB/BE	BG/BO	[mm]	[mm]	[kg]
EV220B 15 B	80.0	52.0	32	45	46	68	15.0	94.0	0.8
EV220B 20 B	90.0	58.0	32	45	46	68	18.0	98.0	1.0
EV220B 25 B	109.0	70.0	32	45	46	68	22.0	108.0	1.4
EV220B 32 B	120.0	82.0	32	45	46	68	27.0	115.0	2.0
EV220B 40 B	130.0	95.0	32 45 46 68				32.0	124.0	3.2
EV220B 50 G	162.0	113.0	32	45	46	68	37.0	130.0	4.3

4 DKACV.PD.200.D2.02 © Danfoss A/S 08-2000



 $G^{1}/_{2}$  -  $G^{2}$ 

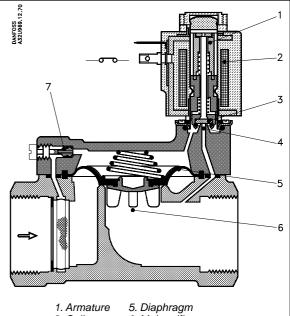
Type EV220B NO for neutral liquids and gases DN 15 - 40 B and 50 G



## **Function**

Coil voltage disconnected (open): When the voltage to the coil (2) is disconnected, the pilot orifice (4) is open. As the pilot orifice is larger than the equalising orifice (7), the pressure across the diaphragm (5) drops and therefore it is lifted clear of the main orifice (6). The valve will be open for as long as the minimum differential pressure across the valve is maintained, and for as long as the voltage to the coil is disconnected.

Coil voltage connected (closed): When voltage is applied to the coil, the valve plate (3) is pressed down against the pilot orifice (4). The pressure across the diaphragm (5) is built up via the equalising orifice (7). The diaphragm closes the main orifice (6) as soon as the pressure across the diaphragm is equivalent to the inlet pressure. The valve will be closed for as long as there is voltage to the coil.



- 2. Coil
- 6. Main orifice
- 3. Valve plate
- 7. Equalising orifice

5

4. Pilot orifice

#### Ordering

# Valve body

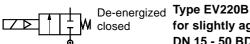
	Connec-	Seal	k <sub>v</sub> -	Me	edia				Code no.	PDP	<sup>96</sup> ) - all
	tion	material	value	te	mp.	Type des	ignation		without	coil	types
				Min.	Max.				coil		
	ISO									Min.	Max.7)
	228/1		[m <sup>3</sup> /h]	[°C]	[°C]	Main type	Specific	cation		[bar]	[bar]
		EPDM <sup>1)</sup>		-30	+120 <sup>4</sup> )	EV220B 15 B	G 12E	NO000	032U7117		16
	G ½	NBR <sup>2)</sup>	4	-10	+90	EV220B 15 B	G 12N	NO000	032U7180	0.3	16
L		FKM <sup>3)</sup>		0	+100⁵)	EV220B 15 B	G 12F	NO000	032U7118		10
		EPDM <sup>1)</sup>		-30	+120 <sup>4</sup> )	EV220B 20 B	G 34E	NO000	032U7122		16
	G ¾	NBR <sup>2)</sup>	8	-10	+90	EV220B 20 B	G 34N	NO000	032U7181	0.3	16
		FKM <sup>3)</sup>		0	+100 <sup>5</sup> )	EV220B 20 B	G 34F	NO000	032U7123		10
		EPDM <sup>1)</sup>		-30	+120 <sup>4</sup> )	EV220B 25 B	G 1E	NO000	032U7127		16
	G 1	NBR <sup>2)</sup>	11	-10	+90	EV220B 25 B	G 1N	NO000	032U7182	0.3	16
		FKM <sup>3)</sup>		0	+1005)	EV220B 25 B	G 1F	NO000	032U7128		10
		EPDM <sup>1)</sup>		-30	+120 <sup>4</sup> )	EV220B 32 B	G114E	NO000	032U7134		16
	G 11/4	NBR <sup>2)</sup>	18	-10	+90	EV220B 32 B	G114N	NO000	032U7183	0.3	16
		FKM <sup>3)</sup>		0	+1005)	EV220B 32 B	G114F	NO000	032U7135		10
Γ		EPDM <sup>1)</sup>		-30	+120 <sup>4</sup> )	EV220B 40 B	G112E	NO000	032U7142		16
	G 1½	NBR <sup>2)</sup>	24	-10	+90	EV220B 40 B	G112N	NO000	032U7184	0.3	16
		FKM <sup>3)</sup>		0	+1005)	EV220B 40 B	G112F	NO000	032U7143		10
		EPDM <sup>1)</sup>		-30	+120 <sup>4</sup> )	EV220B 50 G	G 2E	NO000	032U7152		16
	G 2	NBR <sup>2)</sup>	40	-10	+90	EV220B 50 G	G 2N	NO000	032U7185	0.3	16
		FKM <sup>3)</sup>		0	+100⁵)	EV220B 50 G	G 2F	NO000	032U7153		10

- 1) EPDM is suitable for water and steam (steam max. +140° C / 4 bar)
- 2) NBR is suitable for oil, water and air
- 3) FKM is suitable for oil and air. For water at max. +60 °C
- 4) Low pressure steam, 4 bar: Max. +140°C BA ac/dc and BB/BE dc coils: Max. +100°C BO and BP coils: Max. +90°C
- 5) For water: Max. +60°C BO and BP coils: Max. +90°C
- 6) Permissible differential pressure
- <sup>7</sup>) For higher differential pressure than stated, please contact Danfoss.

## Coils

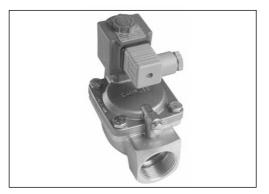
See separate data sheet for coils DKACV.PD.600.A





for slightly aggressive liquids and gases DN 15 - 50 BD (Dezincification resistant brass)

#### **Features**



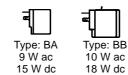
- For robust industrial application
- For neutral and slightly aggressive liquids and gases. Contact Danfoss if you are in doubt about the valve's suitability for the medium in question.
- Differential pressure: Up to 16 bar
- Viscosity: Up to 50 cSt
- Ambient temperature: Up to +80°C
- Media temperature: from -30 to +140°C
- Coil enclosure: Up to IP 67
- Thread connections: From G 1/2 to G 2
- Water hammer damped
- Built in filter for protection of pilot system

#### **Technical data**

Main type	EV220B 15BD	EV220B 20BD	EV220B 25BD	EV220B 32BD	EV220B 40BD	EV220B 50BD					
Installation	Optional, but	vertical soleno	id system is re	commended (	see DKACV.P	Г.600.А)					
Pressure range	EPDM/NBR:	PDM/NBR: 0.3 - 16 bar									
Max. test pressure	25 bar	5 bar									
Time to open1)	40 ms	40 ms	300 ms	1000 ms	1500 ms	5000 ms					
Time to close 1)	350 ms	1000 ms	1000 ms	2500 ms	4000 ms	10000 ms					
Ambient temperature	Type: BB Type: BE Type: BG Type: BO	Type: BB 10 W ac/18 W dc: Up to +80°C Type: BE 10 W ac/18 W dc (IP67): Up to +80°C Type: BG 12 W ac/20 W dc Up to +80°C Type: BO 10 W ac/10 W dc Up to +40°C									
Medium temp.	EPDM:	–30 - +120°	°C and +140°C	C/4 bar (low pr	essure steam)	)					
Viscosity	max. 50 cSt										
Materials	Valve body: Armature: Armature tuk Armature sto Springs: Orifices: Valve seat: O-rings: Valve plate: Diaphragm:	Stainles pe: Stainles pp: Stainles Stainles Stainles	ss steel, W.no. ss steel, W.no. ss steel, W.no. ss steel W.no. ss steel, W.no.	nt brass: CuZr 1.4105/AISI 4 1.4306/AISI 3 1.4105/AISI 4 1.4310/AISI 3 1.4404/AISI 3 1.4404/AISI 3	30FR 04L 30FR 01 16L	32					

1) The times are indicative and apply to water. The exact times will depend on the pressure conditions.
Closing times can be changed by replacement of the equalising orifice.

## **Coil options**



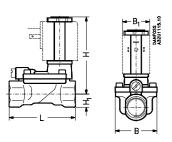




Danfoss also offers hum-free coils for noise sensative applications and EEx m II T4 coils for use in explosion risk areas - please see coil data sheet DKACV.PD.600.A

See DKACV.PD.600.A

## **Dimensions and weight**



Туре	L	В			mm] type		H <sub>1</sub>	Н	Weight without coil
	[mm]	[mm]	ВА	BP	BB/BE	BG/BO	[mm]	[mm]	[kg]
EV220B 15 BD	80.0	52.0	32	45	46	68	15.0	94.0	0.8
EV220B 20 BD	90.0	58.0	32	45	46	68	18.0	98.0	1.0
EV220B 25 BD	109.0	70.0	32	45	46	68	22.0	108.0	1.4
EV220B 32 BD	120.0	82.0	32	45	46	68	27.0	115.0	2.0
EV220B 40 BD	130.0	95.0	32	45	46	68	32.0	124.0	3.2
EV220B 50 BD	162.0	113.0	32	45	46	68	37.0	130.0	4.3

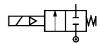
6 © Danfoss A/S 08-2000 DKACV.PD.200.D2.02



 $G^{1}/_{2} - G^{2}$ 

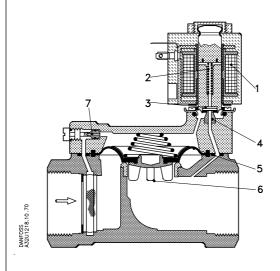
Type EV220B for slightly aggressive liquids and gases DN 15 - 50 BD (Dezincification resistant brass)

De-energized closed



#### **Function**

- 1. Coil
- 2. Armature spring
- 3. Valve plate
- 4. Pilot orifice
- 5. Diaphragm 6. Main orifice
- 7. Equalising orifice



Coil voltage disconnected (closed): When the voltage is disconnected, the valve plate (3) is pressed down against the pilot orifice (4) by the armature spring (2). The pressure across the diaphragm (5) is built up via the equalising orifice (7). The diaphragm closes the main orifice (6) as soon as the pressure across the diaphragm is equivalent to the inlet pressure. The valve will be closed for as long as the voltage to the coil is disconnected.

Coil voltage connected (open):
When voltage is applied to the coil
(1), the pilot orifice (4) is opened.
As the pilot orifice is larger than the equalising orifice (7), the pressure across the diaphragm (5) drops and therefore it is lifted clear of the main orifice (6). The valve is now open for unimpeded flow and will be open for as long as the minimum differential pressure across the valve is maintained, and for as long as there is voltage to the coil.

## Ordering

## Valve body

Connec-	Seal	k <sub>v</sub> -	Me	edia				Code no.	PDP	3) - all
tion	material	value	te	mp.	Type des	ignation		without	coil	types
			Min.	Max.				coil		
ISO									Min.	Max.⁴)
228/1		[m <sup>3</sup> /h]	[°C]	[°C]	Main type	Specification		Approved by WRc	[bar]	[bar]
G ½	EPDM <sup>1)</sup>	4	-30	+120²)	EV220B 15 B	G 12E	NC000	032U5815		
G ¾	EPDM <sup>1)</sup>	8	-30	+120 <sup>2</sup> )	EV220B 20 B	G 34E	NC000	032U5820		
G 1	EPDM <sup>1)</sup>	11	-30	+120 <sup>2</sup> )	EV220B 25 B	G 1E	NC000	032U5825	0.3	16
G 1¼	EPDM <sup>1)</sup>	18	-30	+120 <sup>2</sup> )	EV220B 32 B	G114E	NC000	032U5832	0.5	10
G 1½	EPDM <sup>1)</sup>	24	-30	+120 <sup>2</sup> )	EV220B 40 B	G112E	NC000	032U5840		
G 2	EPDM <sup>1)</sup>	40	-30	+120 <sup>2</sup> )	EV220B 50 B	G 2E	NC000	032U5850		

<sup>1)</sup> EPDM is suitable for water and steam (steam max. +140° C / 4 bar).

#### Coils

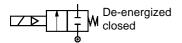
See separate data sheet for coils DKACV.PD.600.A

<sup>2)</sup> Low pressure steam, 4 bar: Max. +140°C
BA ac/dc and BB/BE dc coils: Max. +100°C
BO and BP coils: Max. +90°C

<sup>3)</sup> Permissible differential pressure

<sup>4)</sup> For higher differential pressure than stated, please contact Danfoss.





# Type EV220B for neutral and aggressive liquids and gases DN 15 - 50 SS (Stainless steel)

G 1/2 - G 2

#### **Features**



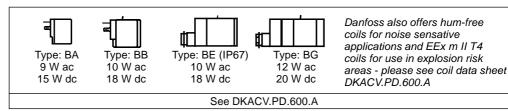
- For robust industrial application
- For neutral and aggressive liquids and gases. Contact Danfoss if you are in doubt about the valve's suitability for the medium in question.
- Differential pressure: Up to 16 bar
- Viscosity: Up to 50 cSt
- Ambient temperature: Up to +80°C
- Media temperature: from -30 to +140°C
- Coil enclosure: Up to IP 67
- Thread connections: From G <sup>1</sup>/<sub>2</sub> to G 2
- Water hammer damped

#### **Technical data**

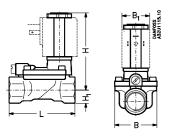
Main type	EV220B 15SS	EV220B 20SS	EV220B 25SS	EV220B 32SS	EV220B 40SS	EV220B 50SS
Installation	Optional, but	vertical soleno	id system is re	ecommended (	see DKACV.P	Г.600.А)
Pressure range	EPDM/NBR: FKM:	0.3 - 16 bar 0.3 - 10 bar				
Max. test pressure	25 bar					
Time to open1)	40 ms	40 ms	300 ms	1000 ms	1500 ms	5000 ms
Time to close 1)	350 ms	1000 ms	1000 ms	2500 ms	4000 ms	10000 ms
Ambient temperature	Type: BA Type: BB Type: BE Type: BG Type: BO Type: BP	9 W ac/15\ 10 W ac/15\ 10 W ac/18 10 W ac/18 12 W ac/20 10 W ac/10	3 W dc: 3 W dc (IP67): ) W dc	Up to +4	30°C 30°C 30°C 40°C	
Medium temperature	EPDM: FKM:	-30 - + 0 - +	120°C and 14 100°C and 60	0°C/4 bar (low °C for water	pressure stea	am)
Viscosity	max. 50 cSt					
Materials	Valve body: Armature: Armature tub Armature sto Springs: Orifices: O-rings: Valve plate: Diaphragm:	e: S p: S E	Stainless steel Stainless steel Stainless steel Stainless steel	W.no. 1.4581/ W.no. 1.4105/ W.no. 1.4306/ W.no. 1.4305/ W.no. 1.4310/ W.no. 1.4404/	AISI 430FR AISI 304L AISI 430FR AISI 301	

1) The times are indicative and apply to water. The exact times will depend on the pressure conditions. Closing times can be changed by replacement of the equalising orifice.

## **Coil options**



## **Dimensions and weight**



Туре	L	В			mm] type		H <sub>1</sub>	н	Weight without coil
	[mm]	[mm]	ВА	BP	BB/BE	BG/BO	[mm]	[mm]	[kg]
EV220B 15 SS	80.0	52.0	32	45	46	68	15.0	94.0	0.8
EV220B 20 SS	90.0	58.0	32	45	46	68	18.0	98.0	1.0
EV220B 25 SS	109.0	70.0	32	45	46	68	22.0	108.0	1.4
EV220B 32 SS	120.0	82.0	32	45	46	68	27.0	115.0	2.0
EV220B 40 SS	130.0	95.0	32	45	46	68	32.0	124.0	3.2
EV220B 50 SS	162.0	113.0	32	45	46	68	37.0	130.0	4.3

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 $G^{1}/_{2}$  -  $G^{2}$ 

Type EV220B for neutral and aggressive liquids and gases

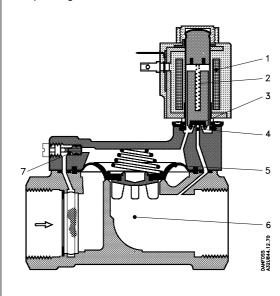
DN 15 - 50 SS (Stainless steel)

De-energized closed



## **Function**

- 1. Coil
- 2. Armature spring
- 3. Valve plate
- 4. Pilot orifice
- 5. Diaphragm
- 6. Main orifice
- 7. Equalising orifice



Coil voltage disconnected (closed): When the voltage is disconnected, the valve plate (3) is pressed down against the pilot orifice (4) by the armature spring (2). The pressure across the diaphragm (5) is built up via the equalising orifice (7). The diaphragm closes the main orifice (6) as soon as the pressure across the diaphragm is equivalent to the inlet pressure. The valve will be closed for as long as the voltage to the coil is disconnected.

Coil voltage connected (open):
When voltage is applied to the coil
(1), the pilot orifice (4) is opened.
As the pilot orifice is larger than the equalising orifice (7), the pressure across the diaphragm (5) drops and therefore it is lifted clear of the main orifice (6). The valve is now open for unimpeded flow and will be open for as long as the minimum differential pressure across the valve is maintained, and for as long as there is voltage to the coil.

# Ordering Valve body

Connec-	Seal	k <sub>v</sub> -	Me	edia			Code no.	PDP	<sup>5</sup> ) - all
tion	material	value	temp.		Type designation		without	coil	types
			Min.	Max.			coil		
ISO								Min.	Max.6)
228/1		[m <sup>3</sup> /h]	[°C]	[°C]	Main type	Specification		[bar]	[bar]
G 1/2	EPDM <sup>1)</sup>	4	-30	+120 <sup>3)</sup>	EV220B 15 SS	G 12E NC000	032U8500	0.3	16
G 72	FKM <sup>2)</sup>	7	0	+1004)	EV220B 15 SS	G 12F NC000	032U8506	0.5	10
G 3/4	EPDM <sup>1)</sup>	8	-30	+120 <sup>3)</sup>	EV220B 20 SS	G 34E NC000	032U8501	0.3	16
G 74	FKM <sup>2)</sup>		0	+1004)	EV220B 20 SS	G 34F NC000	032U8507		10
G 1	EPDM <sup>1)</sup>	11	-30	+120 <sup>3)</sup>			032U8502	0.3	16
	FKM <sup>2)</sup>		0	+1004)	EV220B 25 SS	G 1F NC000	032U8508		10
G 11/4	EPDM <sup>1)</sup>	18	-30	+1203)			032U8503	0.3	16
0 1 /4	FKM <sup>2)</sup>		0	+1004)	EV220B 32 SS	G114F NC000	032U8509		10
G 11/2	EPDM <sup>1)</sup>	24	-30	+120 <sup>3)</sup>	EV220B 40 SS		032U8504	0.3	16
0 1 /2	FKM <sup>2)</sup>		0	+1004)	EV220B 40 SS	G112F NC000	032U8510		10
G 2	EPDM <sup>1)</sup>	40	-30	+120 <sup>3)</sup>	EV220B 50 SS		032U8505	0.3	16
52	FKM <sup>2)</sup>		0	+1004)	EV220B 50 SS	G 2F NC000	032U8511		10

<sup>1)</sup> EPDM is suitable for water and steam (steam max. +140° C / 4 bar).

## Coils

See separate data sheet for coils DKACV.PD.600.A

 $<sup>^{\</sup>rm 2})$  FKM is suitable for oil and air. For water at max. +60  $^{\rm o}{\rm C}$ 

<sup>3)</sup> Low pressure steam, 4 bar: Max. +140°C
BA ac/dc and BB/BE dc coils: Max. +100°C
BO and BP coils: Max. +90°C

<sup>&</sup>lt;sup>4</sup>) For water: Max. +60°C BO and BP coils: Max. +90°C

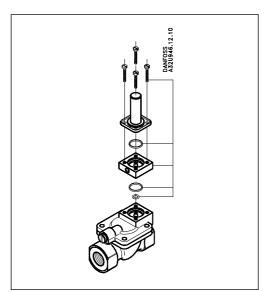
<sup>5)</sup> Permissible differential pressure

<sup>&</sup>lt;sup>6</sup>) For higher differential pressure than stated, please contact Danfoss.



for solenoid valves 2/2-way servo-operated Type EV220B

#### Manual override unit



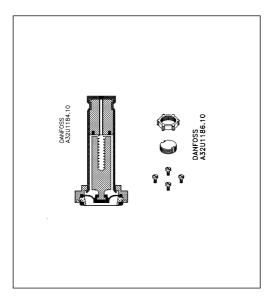
Used for manual override in the event of power failure.

Note: Valve height is increased by 16 mm.

Valve body	Code no.
Brass / gun metal	032U0150
DZR brass1) / stainless steel	032U0149

<sup>1)</sup> Dezincification resistant brass

## Isolating diaphragm kit



The isolating diaphragm design ensures that no fluid enters the armature area, which gives the following advantages:

The valve is resistant to aggressive fluids, impurities in the fluid and to calcarous and scale deposits.

The kit consists of assembled isolating unit, O-ring, 4 screws, locking button and nut for the coil.

The kit can be used on all EV220B DN 15-50 and EV210B DN 1.5-3 valves.

Seal material	Code no.
EPDM 1)	042U1009
FKM <sup>2</sup> )	042U1010

- 1) EPDM is suitable for water and steam (steam max. +140° C / 4 bar).
- 2) FKM is suitable for oil and air. For water at max. +60 °C

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## Accessories and spare parts



for solenoid valves 2/2-way servo-operated Type EV220B

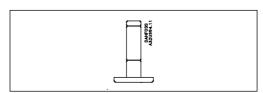
## **Equalising orifice**

The kit comprises an equalising orifice including O-ring and gasket. The valve's closing time can be changed by installing an equalising orifice of a size which deviates from the standard valve:

- A shorter closing time is obtained with a larger orifice (the shorter the time closed, the greater the risk of water hammering)
- A longer closing time is obtained with a smaller orifice

Orifice	Seal material	Standard in	Co Brass / gun metal	de no. DZR brass <sup>4</sup> ) / Stainless steel
0.5	EPDM 1)	EV220B 15 EV220B 20	032U0082	032U6310
0.5	FKM <sup>2</sup> )	EV220B 15 EV220B 20	032U0083	032U6313
0.8	EPDM 1)	EV220B 25 EV220B 32 EV220B 40	032U0084	032U6311
1.2	FKM <sup>2</sup> )	EV220B 25 EV220B 32	032U0085	032U6314
1.2	EPDM 1)	EV220B 50	032U0086	032U6312
1.5	FKM <sup>2</sup> )	EV220B 40 EV220B 50	032U0087	032U6315
Adjustable	NBR <sup>3</sup> )	-	032U0681	-
Adjustable	EPDM 1)	-	032U0682	-
Adjustable	FKM <sup>2</sup> )	-	032U0683	-

## Assembled normally open (NO) unit



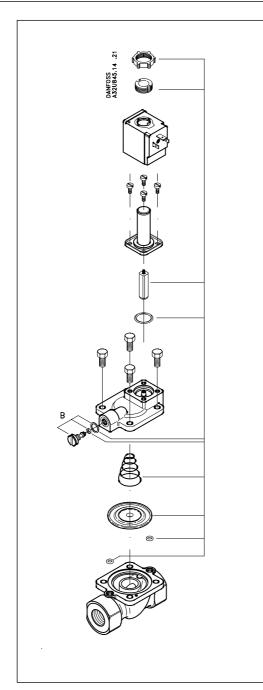
EV220B 15 - 40 B and 50 G NO		
Seal material	Bestillingsnr.	
EPDM ¹) FKM ²)	032U0296 032U0295	

- 1) Approved by WRc. EPDM is suitable for water and steam (steam max. +140° C / 4 bar).
- 2) FKM is suitable for oil and air. For water at max. +60 °C
- 3) NBR is suitable for oil, water and air
  4) Dezincification resistant brass



for solenoid valves 2/2-way servo-operated Type EV220B

## Spare parts kit



The kit comprises a locking button and nut for the coil, armature with valve plate and spring, Oring for the armature tube, spring and diaphragm, two O-rings for the pilot system, and an O-ring and gasket for the equalising orifice.

Brass and gun metal versions (NC only)			
Туре	Seal material	Code no.	
DN15	EPDM <sup>1</sup> ) FKM <sup>2</sup> ) NBR <sup>3</sup> )	032U1071 032U1072 032U6013	
DN20	EPDM <sup>1</sup> ) FKM <sup>2</sup> ) NBR <sup>3</sup> )	032U1073 032U1074 032U6014	
DN25	EPDM <sup>1</sup> ) FKM <sup>2</sup> ) NBR <sup>3</sup> )	032U1075 032U1076 032U6015	
DN32	EPDM <sup>1</sup> ) FKM <sup>2</sup> ) NBR <sup>3</sup> )	032U1077 032U1078 032U6016	
DN40	EPDM <sup>1</sup> ) FKM <sup>2</sup> ) NBR <sup>3</sup> )	032U1079 032U1080 032U6017	
DN50	EPDM <sup>1</sup> ) FKM <sup>2</sup> ) NBR <sup>3</sup> )	032U1081 032U1082 032U6018	

DZR brass <sup>4</sup> ) and stainless steel versions			
Type	Seal material	Code no.	
DN15	EPDM ¹) FKM ²)	032U6320 032U6326	
DN20	EPDM <sup>1</sup> ) FKM <sup>2</sup> )	032U6321 032U6327	
DN25	EPDM <sup>1</sup> ) FKM <sup>2</sup> )	032U6322 032U6328	
DN32	EPDM <sup>1</sup> ) FKM <sup>2</sup> )	032U6323 032U6329	
DN40	EPDM <sup>1</sup> ) FKM <sup>2</sup> )	032U6324 032U6330	
DN50	EPDM <sup>1</sup> ) FKM <sup>2</sup> )	032U6325 032U6331	

- Approved by WRc. EPDM is suitable for water and steam (steam max. +140° C / 4 bar).
- 2) FKM is suitable for oil and air. For water at max. +60 °C
- 3) NBR is suitable for oil, water and air
- 4) Dezincification resistant brass

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